

### About Futek

Located in Irvine, California, FUTEK Advanced Sensor Technology, Inc. is a leading manufacturer of:

- Load Cells (10 g -- 1 mil lbf): S-Beam, Pancake, Load Button, Donut / Thru Hole, Load Washer, Canister, Multi-Component, Force Sensor (OEM), Bending Beam, Planar Beam, Fold Back, Single Point
- Torque Sensors (5 in-oz -- 540 K in-lbs): Reaction, Rotary, Flange to Flange, Shaft to Shaft, Square Drive, Screw Driver, Torque Wrench
- Pressure Sensors (1 bar -- 30,000 PSI): Male / Female, Flush Mount
- Instruments: Signal Conditioner, Digital Display, Verification / Calibration System

Futek manufactures all load cells and reaction torque sensors in the U.S. We also work with our partners in Europe in order to support our customers' needs for pressure and rotary torque sensors. Since our inception in 1988, FUTEK Advanced Sensor Technology, Inc. has demonstrated steady growth and built a solid reputation in both US and overseas markets. We pride ourselves in being a quality solution company and work everyday towards enhancing our quality culture. Customers find our winning formula attractive and recognize the benefits of our high quality products and services.

### **Mission Statement:**

Recognizing customer challenges and providing ideal solutions by utilizing our 3D vision:

- **DESIGN** a creative and innovative product line;
- **DEMAND** excellence in our products, services, and people;
- **DELIVER** successful results

### **Industries / Capabilities**

Although our expertise in Sensor / Transducer technology ranges in many industries, we have advanced our product line and custom manufacturing ability particularly in the following industries:

Medical / Pharmaceutical: Being a solution company, we've had great success in helping many medical applications with OEM products, as well as testing and verification of medical products. Valuable features we provide include:

- Low capacity w/ overload protection
- Customized

Miniature

Submersible

High volume **OEM** 

RoHS compliant .

Automotive: Endurance testing is a high requirement in the automotive industry. Futek products have been the number one choice for many automotive manufacturers due to: Digital CAN bus output

- One piece construction no bolted assembly
- Off center loading capability / spike resistance
- Extraneous load & moment capabilities
- Designed for environmental chamber test conditions
- ISO 17025 Accreditation

ISO

9001:2000

ANSI/NCSL Z540-1-1994 •

System Integrator / Automation: Futek offers an assortment of sensors with a variety of the package sizes and load ranges. Other full systems features are:

- Amplified output
- Din-rail in-line amplifier supporting PLC
- Quick and on-time delivery
- Turnkey system

A2LA

Aerospace / Avionic: Testing and qualification is essential in aerospace programs before, during, and after operations. Therefore reliable and high precision products in various sizes and light weight are the reasons for our success in this market. Key features include:

- High capacity
- Smart sensor •
- Meeting long term "MTBF" requirements
- FMEA (Failure Modes and Effects Analysis)
- Reliable certified calibration
- Online calibration certificate
- Cryogenic
- **TEDS / IEEE 1451.4**

Other industries we specialize in include:

Civil Engineering / Seismic, Ship Yards, Material Handling, Defense, Nuclear Power / Chemical Plants

Whether you're looking for a standard product, need to modify an existing product or require a completely Custom Built Sensor with related instruments, Futek can provide the solution!



Certification No. 11907-2007-AQ-HOU-ANAB

## Futek Design Highlights

Futek Engineers extensively use 3-D Computer Modeling and Finite Element Analysis (FEA) to optimize designs of standard products as well as custom products.

#### Built-In Conditioner/ Amplifier/Digital Futek miniaturized

electronic capability enables a built-in circuits option for most of its products such as LCF Series and Torque Sensors. For the cable version inline integration is available.

ISO/IEC 17025 by A2LA

Futek's Calibration Services are fully accredited to ISO/IEC 17025:2005 through its independent accreditor, The American Association for Laboratory Accreditation (A2LA). This certification includes accreditation to ANSI/NCSL Z540-1-1994.

### Deadweight Calibration

With Load Cell specifications' continuing to become more stringent, Futek has invested in acquiring precision Dead Weight Calibration Systems. With these deadweight systems Futek has been able to improve on their already superb sensors by being able to perform tests that are otherwise near impossible when using mechanical loaded calibration machines. Currently Futek has Dead Weight Calibration Capabilities ranging from 1mg to 10K lb. We also perform hydraulic calibration up to 2 million lb.



#### Futek Strain Relief

Strain relieving cables have been a major concern throughout the sensor industry. The common practice is to use epoxy or a crimp to hold the cable in place. Most of the time, this approach will not hold up to the harsh environments the sensors are placed in. Quite a few customers brought this to our attention and we decided to develop our own custom strain relief. Futek strain relief uses a specially designed stainless steel double ended collet to hold the cable and strain relief spring in place. Even though the machining is complex and the parts are extra costs in production, Futek made a decision that it would be a value added enhancement at no additional charge to our customers. This feature of firmly securing the cable and protecting cables from being torn from the sensor has greatly improved our customer satisfaction.

#### **Bendix Molded Connector & Cable Assembly**

With great attention to details and concerns for customer satisfaction, Futek is introducing the new integrated molded cable with Bendix® connector. The cable and connector are molded together to create an extraordinary strain relief. The connector also has a 360 degree shield between the cable and connector assembly to greatly minimize EMI interference. The PT06A-10-6P style connector will be available with our custom 28 Awg, 6 Conductor Braided Shielded Polyurethane Cable in lengths of 5', 10', 15', 20', 25' and 30'. The cable can also be supplied with connectors on both ends with a cable length of 30'.

#### **Overload Protection**

There are many ways to help protect a sensor from accidental overloads. Futek has found the most effective and accurate way is to integrate the overload into the actual part. In the past many companies would use pins or bolts to stop a sensor from overloading, but these were time sensitive and technician dependant. Since Futek has integrated the overload stop into the sensor, our overload protection has been much more repeatable and reliable because there is no secondary component used. You can find overload protection on Futek's LRF400, LSM200, LSM250, LSM300, LSM350, LSB300 and LSB350. We are continuously adding this feature to other products as well.



In-house CNC machining capability, such as Wire EDM, Turning and Milling, for production as well as for prototyping is a great asset to Futek in designing and machining innovative products with a quick turn around time.

#### ID Chip (TEDS)

Futek VCal™ Certified Reference TEDS Sensors have built-in ID Chip for auto recognition as a standard feature. Customers can also add this feature as an option to other sensors. The ID chip will support IEEE 1451.4 standard.

#### Endurance Testing

Futek engineering lab performs extensive Endurance Testing in order to optimize its design capability and maintain quality processes. Recent endurance testing has performed 400 Million cycles on S Series model LSB300 Series, as shown in the picture.





Old

New

Old











## Frequently Asked Questions About TEDS

#### 1. What is TEDS?

TEDS stands for Transducer Electronic Data Sheet. It contains information relevant to the sensor in question, such as serial number, calibration dates and calibration factors. TEDS is defined by the TDL or Template Description Language as defined by the IEEE 1451.4 standard.

#### 2. What is TDL?

TDL stands for Transducer Description Language. Similar to a computer language TDL allows storage of TEDS parameters in the most space efficient manner. This data compression is needed due to the limited amount of storage space available in typical TEDS memory.

#### 3. What is a TEDS template?

A TEDS template is defined by the TDL and IEEE1451.4 standard. The template is a set of fields that define data type, data size, and actual information.

#### 4. What is the purpose of TEDS?

TEDS will simplify the configuration of electronic equipment by providing all the information needed for the setup and calibration of electronics. Ideally the electronics would self configure.

#### 5. How is TEDS implemented?

TEDS is implemented by using a 1-Wire EEPROM device. This device receives and transmits bits of information that is permanently stored or changed as desired. The host instrument is responsible for the data transfer.

#### 6. How is TEDS stored?

TEDS can be stored in any type of electronic memory. Typically the Maxim/Dallas 1-wire based memory is the preferred memory due to low pin out count and ease of integration into sensors. However data space is limited.

#### 7. How are TEDS created?

The IEEE 1451.4 standard provides predetermined templates for most sensors. However by using the TDL language new templates can be created. The TDL code would then be provided to end user. It then becomes their responsibility for translation.

#### 8. What are the benefits of TEDS?

1. Calibration information can be stored in the sensor itself, losing certificates will not be a problem.

2. Sensor specific information can be updated at any time.

3. Auto-configuration of TEDS enabled instrumentation would allow quick swapping of sensors as needed and save time.

4. Standard TEDS templates are available for virtually any type of sensor.

#### 9. What are the limitations of TEDS?

1. Chip could be damaged due to mishandling or possible ESD discharge. Data would be irrecoverable.

- 2. Chip could be accidentally written over, losing information.
- 3. Instrumentation may not support all templates or configurations.
- 4. Templates may not support all desired parameters.

5. Calibration discrepancies exist between instrumentation, even if the same type. Meaning that a specific sensor output may not match if interfaced to different instruments. TEDS is designed as an information carrier. Use in calibration or auto configuration may carry some accuracy discrepancies.

#### 10. Is the "TEDS" option available on FUTEK products?

Yes for all sensors and selected instruments such as the IPM500, IBT500 & also CSG series in-line amplifier.

**11. Does FUTEK upgrade existing Customer sensors withthe "TEDS" option?** Yes.



## Frequently Asked Questions About Instrumentation

### 1. What is the difference between analog and digital

#### signals?

An analog signal is infinitely continuous, a digital signal is quantized or broken up depending on bit resolution.

#### 2. What is a bit?

A bit of information represents either an "on" or "off" state.

#### 3. What is a bit resolution?

Bit resolution is the number of steps or possibilities for a given # of bits. For example, a 4 bit number has 2 to the power of 4 possibilities which equals 16 distinct possibilities.

#### 4. What are "nibbles", "bytes" and "words"?

A nibble = 4 bits, a byte = 8 bits, a word = 16 bits.

## 5. What does "kilo", "mega" and giga" mean in the digital domain?

Kilo = 1024, mega =  $1024^2$ , giga =  $1024^3$ . Therefore 8k bytes means that we have  $8 \times 1024 = 8192$  pieces of 8 bit information.

#### 6. What is analog to digital conversion?

This is the process in which an analog signal is quantized into a digital signal. Usually performed by a device known as an analog to digital converter.

#### 7. What is frequency response?

Another term to describe bandwidth.

## 8. Why do I sometimes see a -3db cutoff frequency listed as a specification? What does this mean?

This is the point where the signal will attenuate to about 70.7% of the original signal, usually chosen as a marker in which to describe the bandwidth of a filter or device. The -3db is the smallest discernable step in volume that the human ear will distinguish.

### **9. What is a sampling rate?**

The number of times per second an analog to digital converter takes readings and converts per second.

#### **10. What is the Nyquist criteria?**

In order to re-create an analog signal, the sampling rate must be at least twice the frequency of the source analog signal.

#### **11. What is bandwidth?**

The span of input frequencies that a device is designed to operate within.

## **12.** Why is the bandwidth sometimes lower than the sampling rate?

In order to capture small details of a real world signal, higher sampling rates are needed to avoid the aliasing and meet the Nyquist criteria. The sampling rate is your time domain resolution.

## **13.** Is the sampling rate affected by electrical loads such as impedance of a sensor?

Typically no. However, in some multiplexed systems the sampling rate is divided equally among different channels.

#### 14. What is output and input impedance?

Output impedance is the minimum resistive load on an electrical output that will not cause a voltage drop for a given voltage. Input impedance is the amount of resistive loading in an electrical input. Instrumentation typically has very high input impedance to reduce resistive errors.

#### **15. How many sensors can be connected to instrumenta**tion?

This is dependent on output impedance of excitation circuitry. The parallel combination of resistive loads cannot be less the minimum required load on the given electrical output.

## **Frequently Asked Questions About Futek Sensors**

1. What is the technology used on FUTEK Sensors? Bonded foil strain gages.

#### 2. What is the "FS" or "RO" which are referred to in this catalog or other drawings?

"FS" stands for FULL Scale and "RO" stands for Rated Output which is also known as terminal output which is the mV/V output at the rated capacity. It is used to calculate percentage error.

#### 3. What exactly is mV/V output?

The electrical output of sensor in milli volts (mV) per volt (V) of sensor excitation at the rated load, Torque or pressure. For example the electrical voltage output of a load cell with 2 mV/V out put at 100 lbs rated capacity utilizing 10 volts excitation will be 20 mV at 100 lbs or 0.2mV for each lbs of applied load.

#### 4. What is the Scale factor used on FUTEK certificates with system calibration?

When a sensor is calibrated with FUTEK IPM500 (D500) series of display instruments a unique# is provide for the system which is called Scale factor. If the sensor is replaced or changed, the scale factor for the replacement sensor or new sensor should be entered utilizing the Menu of the display for proper scaling of the new or changed system. Please visit www.futek.com tech support section for IPM500 (D500) series.

#### 5. Is calibration Certificate available online?

Yes, Futek has made full calibration certificate available online since 1998. Please visit www.futek.com and enter the sensor ID# engraved on each FUTEK sensor in the search box or you may also refer to tech support for calibration record.

#### 6. How reliable are Futek load cells? What will the failure rate or MTBF be in my application?

Pls contact FUTEK or visit www.futek.com for a white paper on "MTBF".

#### 7. How well will Futek sensors survive fatigue in repetitive testing applications?

It depends on sensor type and also the presence of extraneous loads & moments. Please contact FUTEK or visit www.futek.com for detailed extraneous factors per model.

#### 8. How can I validate the performance of my load cell myself? Can I calibrate my load cell in-house?

Yes you may. FUTEK offers a complete VCal system to support in house verification & calibration. Please visit www.vcal.net.

#### 9. What kind of instrumentation is available to display the loads being measured? Can the load cells be interfaced to my PC?

Please refer to instrument section on page 17. Via RS232, RS485 & USB interface & analog output option for direct connection to PC. Interface software also available.

#### **10. What is meant by "Overload Protection"?**

Protects the load cell from accidental overloading above the rated capacity. FUTEK has integrated this unique feature in most of its low capacity product.

#### 11. What is the range of excitation voltage that can be applied to the units?

Futek provides maximum excitation voltage values per Model in this catalog.

#### 12. What is the load cell resolution?

All FUTEK strain gage type sensors have analog output and the resolution is limited by instrumentation, electronics, and existing noise.

#### 13. Does cable length affect the load cell output? Yes it does. Especially with 4 wire sensors. Visit www.futek.com for detailed report.

#### 14. How do I use Shunt calibration? See inside back cover of this catalog.

15. What is matched, Normalized or standardized output? Most FUTEK standard load cells have nominal output with ±15% tolerance. We can match the output of a batch of the load cells to the lowest output value. Or we can standardize or normalized the output per printed specification such as 2mV/V or 3mV/V with tighter tolerance.

#### 16. How do I troubleshoot my sensor?

Verify the bridge resistance across the input & output legs, check Zero at no load, Leakage to ground, electrical shorts, wiring code & connections and check the instrument setup & configuration. Also check your cable & connector assembly.

#### 17. How critical is mounting bolt torque?

It is very critical & can result in Zero distortion & specification errors. Visit www.futek.com for more details.

#### 18. Do you have technical support for your instruments on www.futek.com? Yes. www.futek.com Tech Support section for more details

#### 19. Can I balance my high zero offset?

Yes. Please refer to Zero Balance calculator on www.futek.com in the calculator section.

#### 20. Where did you get the very popular FUTEK on line calculators?

All FUTEK calculators including the conversion calculators were designed, created and coded by FUTEK Engineering team.

#### 21. Are FUTEK TRS, TRD, TRH 600 & 605 non contact rotary torque sensors strain gage type or magnetic type?

They are strain gage type. FUTEK non-contact standard series meet up to 12000RPM. Please see page 14.

#### 22. How do I avoid damaging my sensor during handling & installation?

Simply have your sensor connected to the electronics, allowing the sensor to talk to you.

NONLINEARITY

LOAD

#### 23. What is **Non-linearity?**

The maximum Deviation of the Calibration Curve from a straight line  $\overline{B}$ drawn between the no-load and Rated Load outputs, expressed as a percentage of the Rated Output and measured on increasing load only.

#### OUTPUT 24. What is the **Hysteresis?**

The maximum difference between the transducer out-LOAD put readings for the

same applied load; one reading obtained by increasing the load from zero and the other by decreasing the load from Rated Output. Usually measured at half Rated Output and expressed in percent of Rated Output. Measurements should be taken as rapidly as possible to minimize Creep.

P2

#### 25. What is the Non-repeatability?

The maximum difference between transducer output readings for repeated loadings under identical loading and environment conditions.

## **Selected Common Acronyms**

#### 1. What is MTBF?

Mean Time Between Failure is the measure of the expected reliability of a part, subsystem or system. It is a statistical measure of how long the average part of this type should operate before failure. Since this is the average, half the parts are expected to fail before this # and half after. MTBF is usually expressed in hours of operation or number of cycles to failure. MTTF, or "mean time to failure," is the same measure as MTBF and is often applied to parts or systems that are not repairable.

#### 2. Why is MTBF important in selecting a sensor?

There are two aspects in sensor selection in which MTBF can be an important factor. In designs where the sensor is in a critical application, a sensor with a higher MTBF would be expected to operate longer before failure. Also, if the sensor is installed in a location with limited access where it would be difficult to replace, a higher MTBF should result in fewer replacements over the lifetime of the product.

#### 3. What is FMEA?

Failure Modes and Effects Analysis is a systematic methodology for analyzing and documenting all of the possible failure causes of a part, assembly, subsystem or system. Each individual component is evaluated to determine the ways in which it might fail along with the probability of failure and the consequences if that failure occurs. Design engineers then use this information to take steps to mitigate the effect of critical failures. Futek uses FMEA processes to help identify single-point failures to ensure that we are providing the most robust sensors possible.

#### 4. What is A2LA?

The American Association for Laboratory Accreditation is an ISO-accreditation organization better known as A2LA. It is a nonprofit, non-government society whose mission is to provide comprehensive services in laboratory accreditation and training. They audit and accredit compliance and competency to the ISO calibration specification, ISO/IEC 17025:2005.

## DUTPUT $1 \Delta$ LOAD HYSTERESIS **TEMP SHIFT ZERO** WEDIPELISTED OUTPUT $\wedge$

COLD

NONREPEATABILITY

COMP (ROOM-HOT)

COMP (COLD-HOT)

TEMPERATURE

## **Automotive**

Futek offers a complete series of sensors for automotive testing. Products such as the pedal force and stick shift sensor are specifically designed to meet industry requirements including small package size, low profile, and light weight design, one piece construction, off center loading and spike resistance. The other standard sensors listed below are selected for endurance, fatigue testing, validation, verification and qualification programs.



TEDS Option available on all models shown above.

## **Medical / Rehabilitation**

Futek offers a variety of standard sensors for medical applications such as: automated drug delivery control systems, infusion pump, fluid / medical bag weighing, sterilization systems, and rehab equipment. Below are some of the miniaturized, submersible, cryogenic, RoHS compliant, and MRI compatible sensors that make challenges more feasible to overcome in this demanding market. Custom sensors can also be provided for new OEM applications.



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## **Special & Custom Design Capability**

## **Donut / Thru Hole Load Cells**

FUTEK offers a variety of choices with its in-line Donut / Thru Hole Load Cells. The standard LTH Series are available with a wide selection of inside diameters and capacities. Please refer to pages 10-11. Futek has been able to take the standard design and make necessary changes to fit the required application. Basic design and configurations are, but not limited to: Capacities from grams to hundred thousands of pounds

•

- Endless variations of Inner and Outer diameters
- Heights from 0.09 in & above (2.33 mm & above)
- Threaded Center holes or threaded outer ring
- Cable exits from top, bottom, inner diameter



2.485" OD, 1.75" ID, 750lbf, Cable exit from top or bottom depending on installation

6.33"OD, 4.74" ID,

having 4-20 mA or

5VDC analog output

.078" Height, 56K lbf,

with internal amplifier



#### \* Sample Configurations 11.48" OD, 8" ID, 2000 lbf in compr. w/ mounting provision on outter ring, 25 lbf

Overload stop provision



Amplified / digital Outputs., TEDS IEEE1451.4 Class 2 enabled

Submersible, Non-magnetic versions available



3.48" OD, 2.13" ID, 5K lbf, w/ quick disconnect lemo receptible, standard option w/ LTH500 series

7"OD, 3.02" ID, 1.38" Height, 50 Klbf, designed w/ specified grooves or loading pads



Compression (30K lbf)

applications as low as -320°F (-195.6°C). to support aerospace, aircraft, and medical programs. Critical challenges for continuous use of sensors in extreme environments

FUTEK has provided low and high capacity load cell solutions for several cryogenic

that FUTEK has managed to overcome are:

Creating long term stability, maintaining specifications in vaccum 10<sup>-6</sup> torr





## More Special / Custom Designs

Our highly qualified technical team can provide you with comprehensive services for the development of a custom design and/or technical inquiries regarding existing standard products. Below are selected examples of our innovative custom products designed per customer needs / specifications.



Threads on outter ring

**Cryogenic Load Cells** 

1.48"OD, 3/8" - 16

in **tension** 

Threads through center, .4" Height, 300 lbf, 2 x #4-40 UNC

Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

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#### Load Cells (Metal Foil Strain Gage Technology) Typical Applications & Mounting Guide (More - www.futek.com/apps.aspx) C. A. Endurance Testing Press Insertion Control Insertion PANCAKE LOAD CELL Material Testing Force Feedback Lamination Control Recommended: LCF, LCB, Recommended: LLB, LTH & **LCM Series** HYDRAULIC PRESS MALE/FEMALE **LCF Series** THREADED LOAD CELL B. FORCE WASHER **Bolt Tension Indicator** D. 1 CLEVIS 1 · Crane / Hoist HARDENED S-BEAM THRU WASHER Measures Silo Weight Material Testing HOLE LOAD LOAD PANCAKE . CELL Recommended: LCF, LSB, Pin Insertion HARDENED OAD CELL CELL WASHER LRF and LRM Series Recommended: LLW & LTH ROD END ĩ BEARING ţ BASE Series PLATE THRU HOLE Capacities Model # Description Dimensions Specifications **Miniature Load Column** Rated Output (RO).. 2 mV/V nom. 2K, 3K, 5K Nonlinearity..... ±1% RO 17-4 stainless steel 29 AWG, 4 conductor shielded Teflon® cable, 10 ft lbf Hysteresis..... ±1% RO (9K, 13K, 22K N) • Weight: 2 oz - 8 oz (57 - 227 g) A = 0.62 in. (15.7 mm) Operating Temp..... -60 to 200°F Excitation (max)..... 18 VDC Bridge Resistance... 350Ω nom. B = 0.65 in. (16.5 mm) C = 0.59 in. (15.0 mm) Deflection..... 0.0002" nom. Wiring Code...... WC1 Miniature Load Column Rated Output (RO).. 2 mV/V nom. I CA30 7.5K, 10K 17-4 stainless steel Nonlinearity..... ±1% RO lbf 29 AWG, 4 conductor shielded Teflon<sup>®</sup> cable, 10 ft Hysteresis..... ±1% RO Small profile for tight spaces Column design with spherical radiused top A = 0.88 in. (22.4 mm) Operating Temp..... -60 to 200°F (33K, 44K N) B = 0.88 in. (22.4 mm) C = 0.77 in. (19.6 mm) Weight: 2 oz - 8 oz (57 -227 g) Wiring Code..... WC1 Miniature Load Column Rated Output (RO).. 2 mV/V nom. 15K, 20K, 30K 17-4 stainless steel 29 AWG, 4 conductor shielded Teflon<sup>®</sup> cable, 10 ft Small profile for tight spaces Column design with spherical radiused top Weight: 2 oz - 8 oz (57 -227 g) Nonlinearity..... ±1% RO lbf Hysteresis...... ±1% RO Operating Temp..... -60 to 200°F A = 1.25 in. (31.8 mm) 67K, 89K, B = 1.13 in. (28.7 mm) Excitation (max)..... 18 VDC C = 1.06 in. (26.9 mm)Bridge Resistance... 350Ω nom. 133K **N** Deflection...... 0.003" nom. Wiring Code...... WC1 High Capacity Load Column • 17-4 stainless steel • High capacity column Rated Output (RO)2 mV/V nom.(3mV/V 1000k) 500K, 750K, LCA700 Nonlinearity..... ±0.25% RO\* 1000K Spherical radiused top lbf Handle for easy carrying Weight: 45 lb (20Kg), 50lb (23Kg) C = 7.25 in. (184.2 mm) Bridge Resistance... 350/700Ω nom. 2224K, 3336K, Similar to Q10654 Wiring Code..... CC1, WC4 \*Higher accuracy using dead weight of 4448K N ight calibration available Rated Output (RO). 2 mV/V nom. (1 mV/V 3K) Rod End 1K, 2K, 3K **lbf** 3200 Nonlinearity..... ±0.5% RO Tension/Compression 17-4 stainless steel, female/male threads 28 AWG, 4 conductor shielded PVC cable, 10 ft Teflon® cable optional A = 0.96 in. (24.4 mm) Hysteresis..... ±0.5% RO □-(4K, 9K, 13K N) B = 2.00 in. (50.8 mm) Operating Temp..... -45 to 200°F C = 1.00 in. (25.4 mm) Excitation (max)..... 18 VDC D = 3/8-24 Bridge Resistance... 1000Ω nom. External matched output option available Weight: 3.5 oz (99 g) Deflection..... 0.001" nom. See diagram C for application examples Wiring Code..... WC1 Rod End Tension/Compression Rated Output (RO).. 2 mV/V nom. 1K, 2K, 3K, 5K, **CB400** 2024 aluminum (1K, 2K lbs.) 17-4 stainless steel (3K, 5K, 10K lbs.) Male/female thread Bendix\* receptacle: PT02A-10-6P Nonlinearity..... ±0.5% RO 10K lbf Hysteresis...... ±0.5% RO Operating Temp...... -60 to 200°F A = 2.20 in. (55.9 mm) B = 4.30 in. (109 mm) 4K, 9K, 13K, Excitation (max)..... 18 VDC Optional mating connector: PT06A-10-6S-SR C = 3/4 - 16Bridge Resistance... 350Ω nom. 22K, 44K N Weight: 8 oz (227g); 20oz (567g) See diagram C for application examples Deflection..... 0.002" nom. Wiring Code..... CC1 5K, 10K, 20K Ibf Fatigue Rated Rod End Rated Output (RO).. 2 mV/V nom. Tension/Compression • 17-4 stainless steel • Male/female thread Nonlinearity..... ±0.5% RO Hysteresis..... ±0.5% RO Operating Temp...... -60 to 200°F 22K, 44K, A = 2.60 in. (66.0 mm) B = 4.50 in. (114.3 mm) Excitation (max)..... 18 VDC Bendix<sup>®</sup> receptacle: PT02A-10-6P 89K N Optional mating connector: PT06A-10-6S-SR Weight: 20 oz (567 g) See diagram C for application examples C = 1-14Bridge Resistance... 3500 nom. Deflection...... 0.002" nom. Wiring Code...... CC1 **Tension and Compression** Rated Output (RO).. 1.5 mV/V nom. 100, 200, 500, In-line loading for compression/tension Stainless Steel Bendix\*receptacle: PT02A-10-6P Mating connector PT06A-10-6S-SR optional (not Nonlinearity..... ±0.25% RO 1K, 2K, 3K, 5K Hysteresis..... ±0.25% RO lbf A = 2.84 in. (72.1 mm) Operating Temp..... 0 to 200°F B = 1.63 in. (41.4 mm) Excitation (max)..... 18 VDC C = 1/2-20 Bridge Resistance... 700Ω nom. = 2.84 in. (72.1 mm) included) One piece construction. Ideal for endurance 445, 890, Weight: 1 lb (.5Kg) See diagram C for application examples 2224, 4K, 9K, 13K, 22K **N** Deflection..... 0.002 nom. Wiring Code..... CC1 Rated Output (RO)2mV/V nom.(1mV/V 10-25lb) 10, 25, 50, 100, Universal Load Cell LCF300 In-line tension/compression with female/female threads 2024 aluminum (10-50lb) Nonlinearity..... ±0.25% RO -ØA 250, 500 **lbf** A = 2.00 in. (50.8 mm) Hysteresis..... ±0.25% RO Operating Temp..... -60 to 200°F 1.18 17-4 stainless steel (100-500 lb B = 1.75 in. (44.5 mm) C = 0.19 in. (4.8 mm) Lemoš 4 pin receptacle (standard) Bendix\*receptacle: PT02A-10-6P (optional) Mating connector PT06A-10-6S-SR (optional) Weight: 5 oz (142 g); 10 oz (17-4 S. S.) Excitation (max) ..... 20 VDC 44, 111, 222, FUTEK D = 1/4-28 Bridge Resistance... 700Ω nom. 445, 1112,

• One-piece construction, light weight • See diagram A, C, D for application examples 4=Canister LCB=Cylindrical Male/Female LCF=Cylindrical Female/Female Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details) 07 Futek Advanced Sensor Technology, Inc

2224 N

Deflection...... 0.002 nom. Wiring Code...... CC4

1 lb=16 oz=4.448 N=453.6 g=444800 dyne

# Load Cells

10 02-41440 M=		(Metal Foil Strain G	age rechnology)	
Model #	Capacities	Description	Dimensions	Specifications
LCF400	250, 500, 1K, 2K, 3K, 5K <b>lbf</b>	Universal Load Cell • Resist high extraneous loads • Stainless steel Bendivergentacles 1702A 10 cp		Rated Output (RO) 3 mV/V nom.           Nonlinearity         ±0.1% RO           Hysteresis         ±0.1% RO
	(1112, 2224, 4K, 9K, 13K, 22K <b>N</b> )	<ul> <li>Bentikar Teceptate: PT02A-10-6P</li> <li>Mating connector PT06A-10-6S-SR optional (not included)</li> <li>One piece construction. Ideal for endurance testing.</li> <li>Weight: approx. 3 lb (1 Kg)</li> <li>See diagram A, C, D for application examples</li> </ul>	B = 2.00  in.  (50.8  mm) C = 0.25  in.  (6.4  mm) D = 1/2-20	Operating Temp65 to 200°F Excitation (max) 18 VDC Bridge Resistance 700Ω nom. Wiring Code CC2
LCF450	300, 500, 1K 2K, 5K, 10K <b>Ibf</b> (1334, 2224, 4K, 9K, 22K, 44K <b>N</b> ) * Fatigue rated is LCF451	Low Profile/Pancake Universal • Anodized aluminum(500-2k lb);17-4 stainless steel(300, 5k-10k lb) • Bendix* receptacle: PT02A-10-6P Mating connector PT06A-10-6S-SR optional (not included) • Bendix* PC04E-10-6P receptacle option available • Weight: 1.3-3.5 lb (.59-1.6 Kg) • See diagram A, C, D for application examples	A = 4.12 in. (104.6 mm) B = 1.37 in. (34.8 mm) C = 59c.18 *Metric thread available: C = M16x2	Rated Output (RO)           Nonlinearity
LCF455	300, 500, 1K, 2K, 5K, 10K <b>Ibf</b> (1334, 2224, 4K, 9K, 22K, 44K <b>N</b> ) * Fatigue rated is LCF456.	Low Profile / Pancake Universal (Tension Base of LCF450) In-line loading for compression/tension Anodized aluminum(500-2K lb);17-4 stainless steel(300, 5K-10K lb) Bendix* receptacle: PT02A-10-6P Mating connector PT06A-10-65-SR (optional) Bendix* PC04E-10-6P receptacle option available Weight: 2.5-6.9 lb (1.1-3.1 Kg) See diagram A, C, D for application examples	A = 4.12 in. (104.6 mm) B = 2.50 in. (63.5 mm) ·C = 5/8-18 ·Metric thread available: C = M16x2	Rated Output (RO)           Nonlinearity
LCF500	20K, 30K, 50K <b>Ibf</b> (89K, 134K, 222K N * Fatigue rated is LCF501.	Low Profile/Pancake Universal 17-4 stainless steel Bendix* receptacle: PT02A-10-6P Mating connector PT06A-10-6S-SR optional (not included) Bendix*PC04E-10-6P receptacle option available Weight: 9 lb (4 Kg) See diagram A, C, D for application examples	A = 6.00 in. (152.4 mm) B = 1.75 in. (44.5 mm) C = 114.12 C = M33x2 * Amplified version available	Rated Output (RO)           Nonlinearity
LCF505	20K, 30K, 50K <b>Ibf</b> (89K, 134K,) 222K <b>N</b> * Fatigue rated is LCF506.	Low Profile / Pancake Universal (Tension Base of LCF500) In-line loading for compression/tension 17-4 stainless steel Bendix*receptacle: PT02A-10-6P Mating connector PT06A-10-6S-SR optional (not included) Bendix*PC04E-10-6P receptacle option available Weight: 20 lb (9 Kg) See diagram A, C, D for application examples	A = 6.00 in. (152.4 mm) B = 3.50 in. (88.9 mm) •C = 1 1/4-12 •Metric thread available: C = M33x2 •Amplified version available	Rated Output (RO)           Nonlinearity
	100K <b>lbf</b>	Low Profile/Pancake Universal		Rated Output (RO)
	(445K N) * Fatigue rated is LCF551.	<ul> <li>17-4 stainless steel</li> <li>Bendix*receptacle: PT02A-10-6P</li> <li>Mating connector PT06A-10-6S-SR optional (not included)</li> <li>Bendix*PC04E-10-6P receptacle option available</li> <li>Weight: 24 lb (11 Kg)</li> <li>See diagram A, C, D for application examples</li> </ul>	A = 8.00 in. (203.2 mm) B = 2.50 in. (63.5 mm) C = 1 3/4-12 * Amplified version available	Nonlinearity
LCF555	100K lbf (445K N) * Fatigue rated is LCF556.	Low Profile / Pancake Universal (Tension Base of LCF550) In-line loading for compression/tension 17-4 stainless steel Bendix* receptacle: TT02A-10-6P Mating connector PT06A-10-65-SR optional (not included) Bendix* PC04E-10-6P receptacle option available Weight: 50 lb (23 Kg) See diagram A, C, D for application examples	A = 8.00 in. (203.2 mm) B = 5.00 in. (127 mm) C = 1 3/4-12 * Amplified version available	Rated Output (RO)           Nonlinearity
LCF650	250K <b>lbf</b> (1112K <b>N</b> )	Low Profile/Pancake Universal 17-4 stainless steel Bendix* receptacle: PT02A-10-6P Mating connector PT06A-10-6S-SR optional (not included) Bendix*PC04E-10-6P receptacle option available Weight: 70 lb (32 Kg) See diagram A, C, D for application examples	A = 11.00 in. (279.4 mm) B = 3.50 in. (88.9 mm) C = 2 3/4-8 * Amplified version available	Rated Output (RO)           Nonlinearity
LCF655	250K <b>lbf</b>	Low Profile / Pancake Universal		Rated Output (RO)
F	(1112K <b>N</b> )	( LENSION BASE Of LCF650) In-line loading for compression/tension 17-4 stainless steel Bendix*receptacle: PT02A-10-6P Mating connector PT06A-10-6S-SR optional (not included) Bendix*PC04E-10-6P receptacle option available Weight: 135 lb (61.2 Kg) See diagram A, C, D for application examples	A = 11.00 in. (279.4 mm) B = 7.00 in. (177.8 mm) C = 2 3/4-8 * Amplified version available	tysteresis         ±0.1% K0*           Hysteresis         ±0.2% RO*           Operating Temp         -60 to 200°F           Excitation (max)         20 VDC           Bridge Resistance         350Ω           Deflection         0.002 to 0.005" nom.           Wiring Code         CC1, WC4           *Higher accuracy available
LCE700	400K <b>lbf</b>	Low Profile/Pancake Universal		Rated Output (RO).
	(1779K N) * Fatigue rated 200K is LCF701, 400K is LCF705 and 706	<ul> <li>17-4 stainless steel</li> <li>Bendix*receptacle: PT02A-10-6P</li> <li>Mating connector PT06A-10-6S-SR optional (not included)</li> <li>Bendix*PC04E-10-6P receptacle option available</li> <li>Weight: 95 lb (43 Kg)</li> <li>See diagram A, C, D for application examples</li> </ul>	A = 12 in. (305 mm) B = 4.50 in. (114.3 mm) C = 3 1/2-8	Nonlinearity
	50K 100K 150K	In-Line Canister		Rated Output (RO) 2 mV/V nom.
	(222K, 445K, 667K N	w/ Female Thread Tension/Compression : 17-4 stainless steel · Female threads on both ends · 28 AWG, 6 conductor shielded PU cable, 10 ft · Weight: 10 lb (4.5 Kg) · See diagram A, C, D for application examples	A = 3.25 in. (82.6 mm) B = 7.50 in. (191 mm) C = 3.0 in. (76.2 mm) D = 1 1/2-12	Nonlinearity         ±0.25% RO           Hysteresis         ±0.25% RO           Operating Temp         -45 to 200°F           Excitation (max)         20 VDC           Bridge Resistance         350Ω nom.           Deflection         0.001"           Wiring Code         WC4

LCF=Cylindrical Female/Female LCM=Cylindrical Male/Male Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

## www.futek.com

### 1 - 800 - 23 - FUTEK

Model #	Capacities	Description	Dimer	nsions	Specifications
LCM200	250, 500, 1K <b>lbf</b> (1112, 2224,) 4K <b>N</b>	Ultra Light Weight Tension/Compression • 17-4 stainless steel • 29 AWG, 4 conductor shielded Teflon* cable, 10 ft • External matched output option available • Weight: 0.6 oz (17 g) • See diagram C for application examples	B C C	A = 0.80 in. (20.3 mm) B = 1.20 in. (30.5 mm) C = 3/8-24	Rated Output (RO)2mV/V nom. (1mV/V 250b)           Nonlinearity
	25, 50, 100 250, 500, 1K <b>lbf</b> (111, 222, 445, 1112, 2224, 4K <b>N</b>	Inline Miniature Threaded Ten- sion/Compression • 17-4 stainless steel, male/male threads • 28 AWG, 4 conductor shielded PVC cable, 10 ft • Teflon® cable optional • External matched output option available • Weight: 2 oz (57 g) • See diagram C for application examples		A = 1.00 in. (25.4 mm) B = 1.20 in. (30.5 mm) C = 0.30 in. (7.6 mm ) D = 1/4-28	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LCM325	2K, 3K <b>Ibf</b> (9K, 13K, <b>N</b> )	Inline Miniature Threaded Tension/Compression 17-4 stainless steel, male/male threads 28 AWG, 4 conductor shielded PVC cable, 10 ft Tefion® cable optional External matched output option available Weight: 4 oz (113 g) See diagram C for application examples	B C D	A = 0.96 in. (24.4 mm) B = 1.50 in. (38.1 mm) C = 0.42 in. (10.7 mm) D = 3/8-24	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LCM350	4K, 5K <b>Ibf</b> (18K, 22K <b>N</b> )	Inline Miniature Threaded Tension / Compression 17-4 stainless steel, male/male threads 28 AWG, 4 conductor shielded PVC cable, 10 ft Tefion® cable optional External matched output option available Weight: 5.5 oz (156 g) See diagram C for application examples		A = 0.96 in. (24.4 mm) B = 2.77 in. (70.4 mm) C = 0.90 in. (22.9 mm) D = 1/2-20	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LCM375	7.5K, 10K <b>lbf</b> (33K, 44K <b>N</b> )	Inline Miniature Threaded Tension/Compression 17-4 stainless steel, male/male threads 28 AWG, 4 conductor shielded PVC cable, 10 ft Tefion® cable optional External matched output option available Weight: 8 oz (227 g) Amplified version available See diagram C for application examples		A = 1.12 in. (28.4 mm) B = 2.77 in. (70.4 mm) C = 0.90 in. (22.9 mm) D = 3/4-16	Rated Output (RO) 2 mV/V nom.           Nonlinearity
	2K, 5K <b>Ibf</b> (9K, 22K <b>N</b> )	In-Line Threaded Tension/Compression • 17-4 stainless steel, male threads on both ends • 28 AWG, 4 conductor shielded PVC cable, 10 ft • External matched output option available • Weight: 4 oz (113 g) • Available in metric threads • See diagram C for application examples			Rated Output (RO) 2 mV/V nom.           Nonlinearity
LCM525	10K, 20K <b>Ibf</b> (44K, 89K <b>N</b> )	In-Line Threaded Tension/Compression • 17-4 stainless steel, male threads on both ends • 28 AWG, 4 conductor shielded PVC cable, 10 ft • External matched output option available • Weight: 18 oz (510 g) • Available in metric threads • See diagram C for application examples		$\begin{array}{l} A = 1.25 \mbox{ in. (31.8 mm)} \\ B = 5.0 \mbox{ in. (127 mm)} \\ C = 2.0 \mbox{ in. (50.8 mm)} \\ \hline \\ Standard Thread \\ D = 1.14 \\ \hline \\ Metric Thread Available \\ D = M24x3 \end{array}$	Rated Output (RO) 2 mV/V nom.           Nonlinearity
	50K <b>lbf</b> (222K <b>N</b> )	In-Line Threaded Tension/Compression • 17-4 stainless steel, male threads on both ends • 24 AWG, 4 conductor shielded PVC cable, 10 ft • External matched output option available • Weight: 3.1 lb (1.4 Kg) • Available in metric threads • See diagram C for application examples		$\begin{array}{l} A = 1.98 \mbox{ in } (50.3 \mbox{ mm}) \\ B = 6.0 \mbox{ in } (152 \mbox{ mm}) \\ C = 2.5 \mbox{ in } (63.5 \mbox{ mm}) \\ \hline \\ Standard Thread \\ D = 11/2-12 \\ \hline \\ Metric Thread Available \\ D = M36x4 \end{array}$	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LLB200	10, 25, 50 <b>lbf</b> (44, 111, 222 <b>N</b> ) Subminiature 0.38" OD	Subminiature Load Button for Compression • 17-4 stainless steel • 0.38" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 1 oz (28 g) • See diagram A for application examples	аА -рос В 1	A = 0.38 in. (9.7 mm) B = 0.18 in. (4.6 mm) C = 0.09 in. (2.3 mm)	Rated Output (RO) 2 mV/V nom.(1.5mV/V,10lb)           Nonlinearity
LLB205	10, 25, 50 <b>lbf</b> (44, 111, 222 <b>N</b> ) Subminiature 0.38" OD	Vertical Cable Exit Option of LLB200 • 17-4 stainless steel, vertical cable exit • 0.38" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 1 oz (28 g) • See diagram A for application examples	<u>i −−0A</u> <u>i −−0E</u> <u>i C</u> <u>B</u> <u>i C</u> <u>i −0E</u> <u>i −0</u> D+i	A = 0.38 in. (9.7 mm) B = 0.38 in. (9.7 mm) C = 0.18 in. (4.6 mm) D = 0.20 in. (5.1 mm) E = 0.09 in. (2.3 mm)	Rated Output (RO) 2 mV/V nom.(1.5mV/V,10lb)           Nonlinearity
LLB210	10, 25, 50 <b>lbf</b> (44, 111, 222 <b>N</b> ) Subminiature 0.38" OD	Subminiature Threaded Load Button for Compression • 17-4 stainless steel • 0.38" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 1 oz (28 g) • See diagram A for application examples		A = 0.38 in. (9.7 mm) B = 0.42 in. (10.7 mm) C = #2-56	Rated Output (RO) 2 mV/V nom.           Nonlinearity

 LCM=Cylindrical Male/Male
 LLB=Load Button

 Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)
 02007 Futek Advanced Sensor Technology, Inc.

# Load Cells

		(Metal Foil Strain G	age Technology)		
Model #	Capacities	Description	Dime	nsions	Specifications
	10, 25, 50 <b>lbf</b> (44, 111, 222 <b>N</b> ) Subminiature 0.38" OD	Vertical Cable Exit Option of LLB210 • 17-4 stainless steel, vertical cable exit • 0.38" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft External matched output option available • Weight: 1 oz (28 g) • See diagram A for application examples		A = 0.38 in. (9.7 mm) B = 0.59 in. (15.0 mm) C = 0.42 in. (10.7 mm) D = 0.20 in. (5.1 mm) E = #2-56	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LLB250	100, 150, 250 <b>lbf</b> (445, 667, 1112 <b>N</b> ) Subminiature 0.5" OD	Subminiature Load Button for Compression 17-4 stainless steel 0.5" OD 29 AWG, 4 conductor shielded Teflon® cable, 10 ft External matched output option available Weight: 0.5 oz (14 g) See diagram A for application examples	<u>в</u> 1	A = 0.50 in. (12.7 mm) B = 0.15 in. (3.8 mm) C = 0.12 in. (3.0 mm)	Rated Output (RO) 2 mV/V nom.           Nonlinearity
	10, 25, 50 100, 150, 250, 500, 1K <b>Ibf</b> (44, 111, 222, 445, 667, 1112, 2224, 4K <b>N</b>	Subminiature Load Button • Compression only, 17-4 stainless steel • 0.75" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 1.5 oz (43 g) • See diagram A for application examples		A = 0.75 in. (19.1 mm) B = 0.25 in. (6.4 mm) C = 0.25 in. (6.4 mm)	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LLB350	25, 50, 100 <b>lbf</b> (111, 222, 445 <b>N</b> )	Miniature Load Button w/ Threaded Mounting Holes 17-4 stainless steel 1.0" OD 29 AWG, 4 conductor shielded Teflon® cable, 10 ft Matched output option available Weight: 5 oz (142 g) See diagram A for application examples		A = 0.98 in. (24.9 mm) B = 0.32 in. (8.1 mm) C = 0.21 in. (5.3 mm) D = 0.75 in. (19.1 mm) E = #4-40	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LLB400	100, 250, 500, 1K 2K, 2.5K <b>Ibf</b> (445, 1112, 2224, 4K, 9K, 11K N	Miniature Load Button w/ Threaded Mounting Holes 17-4 stainless steel 1.25" OD 26 AWG, 4 conductor shielded Teflon® cable, 10 ft Matched output option available Weight: 6 oz (170 g) • See diagram A for application examples		A = 1.23 in. (31.2 mm) B = 0.39 in. (9.9 mm) C = 0.32 in. (8.1 mm) D = 1.00 in. (25.4 mm) E = #6-32	Rated Output (RO) 2 or 3 mV/V nom.           Nonlinearity
LLB450	3K, 5K, 10K <b>Ibf</b> ( 13K, 22K, 44K <b>N</b>	Miniature Load Button w/Threaded Mounting Holes 17-4 stainless steel 1.5" OD 24 AWG, 4 conductor shielded Teflon® cable, 10 ft Matched output option available Weight: 8 oz (227 g) • See diagram A for application examples		A = 1.48 in. (37.6 mm) B = 0.63 in. (16.0 mm) C = 0.43 in. (10.9 mm) D = 1.25 in. (31.8 mm) E = #6-32	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LLB500	15K, 20K, 30K <b>Ibf</b> (67K, 89K, 133K <b>N</b> )	Miniature Load Button w/ Threaded Mounting Holes • 17-4 stainless steel • 2.0° OD • 24 AWG, 4 conductor shielded Teflon* cable, 10 ft • Matched output option available • Weight: 15 oz (425 g) • See diagram A for application examples		A = 1.98 in. (50.3 mm) B = 1.00 in. (25.4 mm) C = 0.60 in. (15.2 mm) D = 1.625 in. (41.28 mm E = #6-32	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LLB550	50K <b>lbf</b> (222K <b>N</b> )	Miniature Load Button w/ Threaded Mounting Holes • 17-4 stainless steel • 3.0° OD • 24 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 42 oz (1.2 Kg)		A = 2.98 in. (75.7 mm) B = 1.50 in. (38.1 mm) C = 0.78 in. (19.8 mm) D = 2.375 in. (60.33 mm E = #6-32	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LLW Series	3K-10K 16K-80K, 125K 190K-300K <b>Ibf</b> (13K-44K, 71K-356K, 556K, 845K-1334K N	Load/Force Washer 17-4 stainless steel Various bolt size (#10 to 2 inches) Wide capacity range 4 conductor shielded cable, 10 ft NOTE: Position Sensitive (applies to entire LLW series) See diagram B for application examples			Rated Output (RO) 2-3 mV/V nom. Operating Temp45 to 200°F Excitation (max) 18 VDC Bridge Resistance 3500 nom. Deflection
LTH300	50, 100, 250, 500, 1K <b>lbf</b> (222, 445, 1112, 2224, 4K <b>N</b>	Donut/Thru Hole 17-4 stainless steel Available in I.D. from 1/8 to 3/8" 29 AWG,4 conductor shielded Tefion® cable, 10 ft Matched output option available Weight:2 oz (56.7 g) See diagram A, B for application examples		A = 0.98 in. (24.9 mm) B = 0.28 in. (7.1 mm) C = 0.13-0.38 in. (3.3-9.7 mm)	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LTH350	100, 250, 500 1K, 2K, 3K, 5K <b>lbf</b> (445, 1112, 2224, 4K, 9K, 13K, 22K <b>N</b>	Donut/Thru Hole 17-4 stainless steel Available in I.D. from 1/8 to 5/8" 24 AWG, 4 conductor shielded Teflon® cable, 10 ft Matched output option available Weight:3.5 oz (99 g) See diagram A, B for application examples	<b>0</b> A <b> 0</b> C        	A = 1.48 in. (37.6 mm) B = 0.50 in. (12.7 mm) C = 0.13-0.63 in. (3.3-9.7mm)	Rated Output (RO) 2 mV/V nom.           Nonlinearity

 LLB=Load Button
 LTH=Thru Hole/Donut

 Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

## 1 - 800 - 23 - FUTEK

TEDS 11

## www.futek.com

Model #	Capacities	Description	Dimensions	Specifications
	250, 500, 1K, 2K, 3K, 5K, 7.5K, 10K <b>Ibf</b> (1K, 2K, 4K, 9K, 13K, 22K, 33K, 44K <b>N</b>	Donut/Thru Hole • 17-4 stainless steel • Available in I.D. from 1/8 to 5/8" • 24 AWG, 4 conductor shielded tefion cable, 10 ft • Matched output option available • Weight: 8 oz (227 g) • See diagram A, B for application examples	A = 1.98 in. (50.3 H = 0.65 in. (16.5 C = 0.13-0.63 in. (	Rated Output (RO) 2 mV/V nom.           Nonlinearity
	2K, 3K, 5K, 7.5K, 10K, 15K, 20K 30K, 50K <b>lbf</b> 9K, 13K, 22K, 33K, 44K, 67K, 89K, 133K, 222K <b>N</b>	Donut/Thru Hole • 17-4 stainless steel • Available in I.D. from 1/8 to 1 1/4" • 24 AWG, 4 conductor shielded teflon cable, 10 ft • Matched output option available • Weight: 26 oz (737 g) • See diagram A, B for application examples	A = 2.98 in. (75.7 i B = 1.00 in. (25.4 C = 0.13-1.25 (3.3	Rated Output (RO) 2 mV/V nom.         Nonlinearity
LTH900	600K <b>lbf</b>	Low Profile High Capacity		Rated Output (RO) 3 mV/V nom. Nonlinearity ±0.2% RO*
	(2669K <b>N</b> ) High Capacity Dual Bridge	<ul> <li>17-4 stainless steel</li> <li>Bendix* receptacle: PT02A-10-6P optional. Mating connector PT06A-10-6S-SR optional</li> <li>Weight: 85 lb (39 Kg)</li> <li>Similar to Q11065</li> <li>Dual Channel</li> <li>See diagram A, B for application examples</li> </ul>	A = 13.00 in. (330 B B = 3.75 in. (95.3 C = 4.80 in. (121.9	Hysteresis.         ±0.2% RO*           2 mm)         Operating Temp60 to 200°F           mm)         Excitation (max)20 VDC           b2 mm)         Bridge Resistance
	10 lbf (45 N)	In-line Low Profile Tension/Compression • S Beam type in-line loading • Female/female threads • 2024 Aluminum construction • 28 AWG 4 conductor shielded PVC cable, 10 ft • Weight: 1.5 oz (43 g) • See diagram D for application examples	A = 1.50 in. (38.1 B = 0.60 in. (15 m C = 0.75 in. (19 m D = #10-32	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LRF325	25, 50, 75, 100 <b>lbf</b> (111, 222, 334, 445 <b>N</b>	In-line Low Profile Tension/Compression • S Beam type in-line loading • Female/female threads • 2024 Aluminum construction • 28 AWG 4 conductor shielded PVC cable, 10 ft • Weight: 1.8 oz (51 g) • See diagram D for application examples	A = 1.61 in. (40.9) B = 0.75 in. (19 m C = 0.75 in. (19 m D = 1/4-28	Rated Output (RO) 2 mV/V nom.           Monlinearity
LRF350	150, 200, 300 500, 750, 1K <b>Ibf</b> (667, 890, 1334, 2K, 3K, 4K <b>N</b>	In-line Low Profile Tension/Compression • S Beam type in-line loading • Female/female threads • 2024 Aluminum construction (150 to 300lb) • 17-4 stainless steel (500, 750, 1Klb) • 28 AWG 4 conductor shielded PVC cable, 10 ft Lemo®receptacle available • Weight: Alum 2 oz (57g), S.S 5 oz (142g) • See diagram D for anolication examples	A = 1.74, 1.66, 1.70 A = 1.74, 1.66, 1.70 (44 2, 42.2, 43.2 B = 1.01 in. (25.7 m C = 1.00 in. (25.4 m D = 3/8-24	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LRF400	.35 <b>oz</b> , .88 <b>oz</b> , 0.25, 0.5, 1, 2.2, 5, 10, 25, 50, 100 <b>lbf</b> (10 <b>g</b> , 25 <b>g</b> , 1.1, 2.2, 4, 9.8, 22, 44, 111, 222, 445 <b>N</b>	In-Line Tension/Compression 2024 aluminum Built-in Overload Protection® Lemo® receptacle FSH00173 mating connector and cable assembly available Weight: 5 oz (142 g) See diagram D for application examples	$\begin{array}{c c} A & = 2.58 \text{ in. } (65.5) \\ \hline B & \textcircled{O} & B = 0.96 \text{ in. } (24 \text{ r}) \\ \hline C & \hline C & = 2.27 \text{ in. } (57.1) \\ \hline C & D & = \#10-32 \end{array}$	Rated Output (RO) 2 mV/V nom.           Nonlinearity
	3.5 <b>oz</b> , 8.8 <b>oz</b> , 1, 2, 5, 10, 25, 50, 100 <b>lbf</b> (100 <b>g</b> , 250 <b>g</b> , 4, 9, 22, 44, 111, 222, 445 <b>N</b>	S Beam Jr. (T/C) with Male Threads • World's smallest S Beam w/ male threads • 2024 aluminum (100 g-10 lb); 17-4 stainless steel (25-100 lb) • 29 AWG, 4 conductor shielded silicone cable, 5 ft • External matched output option available • Weight: 0.5 oz (14 g), 1.1 oz (32 g) • See diagram D for application examples	A = 0.68 in. (17 B = 0.25 in. (6.4 C = 1.67 in. (42. D = 1/4-28	Rated Output (R0)2 mV/V nom.           (.5 mV/V, 10g)(1.5mV/V, 25g)           Nonlinearity
LSB200	.35oz, .71oz, 1.76oz, 3.5 oz, 8.8 oz, 1, 2, 5, 10, 25, 50, 100 lbf 10g, 20g, 50g, 100g, 250g, 4, 9, 22, 44, 111, 222, 445 N	S Beam Jr. Load Cell w/ Overload Protection Tension/Compression • World's smallest 5 Beam • 2024 aluminum (10 g-10 lb); 17-4 stainless steel (25-100 lb) • 29 AWG, 4 conductor shielded silicone cable, 5 ft • External matched output option available • Weight: 0.3 oz (9 g), 0.9 oz (26g)	A = 0.68  in.  (17) $B = 0.25  in.  (6.4)$ $C = 0.75  in.  (19)$ $D = #4.40$ $Metric thread availab$ $D = M3x0.5$	Rated Output (R0).2 mV/V nom.(1.5 mV/V 100g) Nonlinearity
LSB300	25, 50, 100 200, 300 <b>Ibf</b> (111, 222, 445, 890, 1334 N)	S Beam Tension/Compression • Anodized Aluminum • 4 Pin Lemo Receptacle, Standard • 28 Awg, 6 conductor shielded Polyurethane cable, 5 ft optional • Weight 5 oz (142 g) • Also available in metric • See diagram D for application examples	A = 2.0 in. (50.8 B = 0.5 in. (12.7 C = 2.5 in. (63.7 *D = 1/4-28, 1/4 D = M6x1, M10	Rated Output (RO)
LSB302	25, 50, 100 200, 300 <b>lbf</b> (111, 222, 445, 890, 1334 <b>N</b> )	S Beam Tension/Compression w/ Overload Protection Built-in overload protection in both directions Anodized Aluminum 4 Pin Lemo Receptacle, Standard 28 Awg, 6 conductor shielded Polyurethane cable, 5 f optional Weight 5 oz (142 g) See diagram D for application examples	A = 2.0 in. (50.6 B = 0.5 in. (12.7 C = 2.5 in. (63.6 *D = 1/4-28, 1/4 *Metric thread availat D = M6x1, M10	Rated Output (RO) 2 mV/V nom.           Nonlinearity

 LTH=Thru Hole/Donut
 LRF=Rectangular Female/Female
 LRM=Rectangular Male/Male
 LSB=S-Beam

 Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)
 TEDS Option available on all models shown above.

 02007 Fuck Advanced Sensor Technology, Inc.
 Description available on all models shown above.
 Description available on all models shown above.

# Load Cells

		(Metal Foll Strain G	age rechnology)	
Model #	Capacities	Description	Dimensions	Specifications
LSB350	500, 1K, <mark>2K Ibf</mark> (2K, 4K, 9K <b>N</b> )	S Beam Tension/Compression • Anodized Aluminum (500 to 1K lbs) • 17-4 stainless steel (2K lb) • 4 Pin Lemo Receptacle, Standard • 28 Awg, 6 conductor shielded Polyurethane cable, 5 ft optional • Weight 7.5 oz (213 g), 18 oz (510 g) • Also available in metric • See diagram D for application examples	A = 2.0 in. (50.8 mm) B O	Rated Output (RO)
LSB352	500, 1K <b>lbf</b> (2K, 4K <b>N</b> ) Overload Protection	3 mV/V S Beam w/ Overload Protection Tension/Compression 17-4 stainless steel 28 AWG, 6 conductor shielded Polyurethane cable, 5 ft • 350Ω bridge • Matched output option available • Weight: 8 oz (510 g)	A = 2.00  in.  (50.8  mm) $B = 1.00  in.  (25.4  mm)$ $C = 3.00  in.  (76.2  mm)$ $D = 1/2-20$	Rated Output (RO) 3 mV/V nom.           Nonlinearity
LSB400	5K, 10K <b>lbf</b> (22K, 44K <b>N</b> )	S Beam Tension/Compression 17-4 stainless steel 4 Pin Lemo Receptacle, Standard 28 Awg, 6 conductor shielded Polyurethane cable, 5 ft optional Weight 53 oz (1.5 Kg) Also available in metric • See diagram D for application examples	A = 2.5 in. (63.5 mm) B C D D = 3.5 in. (83.9 mm) C = 3.5 in. (88.9 mm) *D = 3/4-16 *Metric thread available: D = M16x2	Rated Output (RO)
LSB600	10K, 25K <b>lbf</b> (44K, 111K <b>N</b> )	Cylindrical S Beam High Capacity/Canister Tension/Compression • 17-4 stainless steel • Bendix*receptacle: PT02A-10-6P • Weight: 7 lb (3 Kg) • See diagram D for application examples	A = 2.74  in.  (69.6  mm) $B = 4.75  in.  (121  mm)$ $B = 4.75  in.  (121  mm)$ $C = 1 1/4-12$ $Hetric Thread Available$ $C = M36x3$	Rated Output (RO) 2 mV/V nom.           Nonlinearity
	50, 200 l <b>bf</b> (222, 890 <b>N</b> )	Multi-Component Bi-Axial Load Arm • Measures Fx and Fy loads • 17-4 stainless steel • Lemo® receptacle • FSH00173 mating connector and cable assembly available • Weight: 1 lb (.5 Kg)	A = 2.00  in.  (50.8  mm) B = 3.30  in.  (83.8  mm) C = 1.25  in.  (31.8  mm)	Rated Output (RO). 2 mV/V nom.(50lb); 3 mV/Vnom.(200lb) Nonlinearity $\pm 0.1\%$ RO Operating Temp
MBA500	50-150, 200 <b>Ib</b> 50-150, 200 <b>in-lb</b> (222-667, 890 <b>N</b> , 5.6, 16.9, 22.6 <b>Nm</b> ) * Also available 500 Ib (2224 N) and 500 in-lb (56.5 Nm). CW/CCW	Torque and Tension Biaxial Sensor • Aluminum construction • CW/CCW and tension/compression • Mounting compatible with Model TFF400 • 28 AWG, 4 conductor shielded PVC cable, 10 ft (one for each axis) • Weight: 6.5 oz (184 g)	$\begin{array}{c c} C & & & B \\ \hline & & B \\ \hline & & & B \\ \hline & & & \\ O \\ \hline \\ \hline \hline & & \\ O \\ \hline \\ \hline \hline & & \\ O \\ \hline \\ \hline \hline & & \\ O \\ \hline \hline \\ \hline \hline & & \\ O \\ \hline \hline \\ \hline \hline \\ \hline \hline \hline \\ \hline \hline \\ \hline \hline \\ \hline \hline \hline \\ \hline \hline \\ \hline \hline \hline \hline \hline \\ \hline \\ \hline \hline$	Rated Output (RO).2 mV/V nom, 3 mV/V nom.         Nonlinearity
	Fx, Fy: 250 lbf Fz: 500 lbf (Fx, Fy: 1K N Fz: 2K N	Multi-Component Tri-Axial Load Cell • Measures Fx, Fy, and Fz • Anodized aluminum • 10 pin Lemo®receptacle, mating connector available • Weight: 2 lb (.9 Kg) • Similar to Q12156	$\begin{array}{c} \bullet & A & \bullet \\ & & & & \\ & & & & \\ & & & \\ & & & \\ \hline \\ \hline$	Rated Output (Fx, Fy) 1.5 mV/V nom.           Rated Output (F2) 0.75 mV/V nom.           Nonlinearity (Fx, Fy) ±0.25 RO           Nonlinearity (Fz) ±0.25 RO           Hysteresis
MTA500	Mx, My: 400, 800, 1K, 2K in-Ib Fz: 1K, 2K, 5K, 10K Ibf Mx, My: 45.2, 90.4, 113, 226 N-M Fz: 4K, 9K, 22K, 44K N	Multi-Component Low Profile Thrust and Moment Pancake Sensor with Tension Base • Measures Mx, My, and Fz • Anodize aluminum (1K lb, 4K N); stainless steel (2K - 10 K lb, 9K - 44K N)	A = 4.12 in. (105 mm) B = 2.50 in. (63.5 mm) C C = 5/8-18	Rated Output (Mx, My) 1 mV/V nom. Rated Output (Fz) 1 mV/V nom. Nonlinearity (Mx, My). $\pm$ 0.5% RO Nonlinearity (Fz) $\pm$ 0.2% RO Operating Temp60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350/700Ω nom. Wiring Code CC1
	Fx, Fy: 2.5K lbf Fz: 5K lbf (Fx, Fy: 11K N Fz: 22K N	Multi-Component Tri-Axial • Measures Fx, Fy, and Fz • 17-4 stainless steel • Weight: 8 lb, 4 Kg • Similar to Q11192	A = 5.00 in. (127 mm) B B B B B B B = 3.50 in. (88.9 mm)	Rated Output (Fx, Fy) 1 mV/V nom. Rated Output (Fz) 0.5 mV/V nom. Nonlinearity $\pm 0.5\%$ RO Hysteresis $\pm 0.5\%$ RO Operating Temp 0 to 160°F Excitation (max) 18 VDC Bridge Resistance (Fx, Fy).350 $\Omega$ nom. Bridge Resistance (Fz) 700 $\Omega$ nom. Wiring Code CC9
LWP400	25, 1.1K, 4.5K <b>Ibf</b> (111, 4.9K, 20K <b>N</b> )	Weld Probe Sensor • Measures clamping force for resistant welding • Replaces conventional mechanical indicators • Available in multiple capacities • Integrated Display w/ flexible spring • Stainless Steel Sensor Construction	ØA         A = 0.74, 1.48           ØB         (19, 37.6 mm)           B = 0.20, 0.45         (5.1, 11.4 mm)           C = 13.4, 14.0         (340, 356 mm)           H = 0.30, 0.70         (7.6, 17.8 mm)	In Nonlinearity ±1% RO Operating Temp 32 to 150°F Option 9VDC Battery
Fire Bolt / Rod End	Clevis Pin	Load Button	Rod Female Compres	sion Load Tower



Typical A	pplications	OEM Loa (Integration & Mounting Guide	d Cells Required) e (More - v	www.futek	.com/apps.aspx)
FORCE SENSOR MOUNTING PLATES	CANTILEVER LOAD CELL BENDING AREA LBB200	<ul> <li>Tactile Switch</li> <li>Air Flow</li> <li>Safety Switch</li> <li>Medical</li> <li>Textile</li> </ul>	F. SIDE MOUNT	EL PINS JAM NUT UPPORT (OPTIONAL)	<ul> <li>Hopper Weigher</li> <li>Bin Indicator</li> <li>OEM Load Indicator</li> <li>Force Measurement</li> <li>Textile</li> </ul>
Model #	Capacities	Description	Dime	nsions	Specifications
FBB300	1, 2, 5, 10, 20 40 <b>lbf</b> (4, 9, 22, 44, 89, 178 <b>N</b> ) OEM	Bending Beam/Planar Beam • Full active bridge / 300 series stainless steel • Can be utilized to measure force, pressure, and displacement for OEM application • Mounting kit available part#FSH01482 • 29 AWG, 4 conductor shielded silicone cable 12" long standard • Weight: .35 oz (10 g) • Mounting kit required. See diagram E.		A = 1.25 in. (31.8 mm) B = 0.31 (7.8 mm) C = 0.75 (19 mm) D = 0.125 (3.18 mm)	Rated Output (RO) 2 mV/V nom.           Operating Temp
FBB350	0.25, 0.5 1, 2, 20 <b>lbf</b> (1.1, 2, 4, 9,) 89 <b>N</b> <i>OEM</i>	<ul> <li>Bending Beam/Planar Beam</li> <li>Full active bridge / 300 series stainless steel; BeCu (1 oz)</li> <li>Can be utilized to measure force, pressure, and displacement for OEM application</li> <li>Mounting kit available part #FSH01483</li> <li>29 AWG, 4 conductor shielded silicone cable 12" long standard</li> <li>Weight: 35 oz (10 g)</li> <li>See diagram E for mounting.</li> </ul>		A = 1.20 in. (30.5 mm) B = 0.25 in. (6.4 mm) C = 0.81 in. (21 mm) D = 0.125 in. (3.18 mm)	Rated Output (RO) 2 mV/V nom.           Operating Temp
FFP350	1 lbf (4 N) <i>OEM</i>	FR1075 with Mounting Plate • Full active bridge / 300 series stainless steel • Can be utilized to measure force, pressure, and displacement for OEM application • As thin as 0.25" (6mm) • 29 AWG, 4 conductor shielded silicone cable 12" long standard • Weight: .35 oz (10 g)		A = 1.00 in. (25.4 mm) B = 1.00 in. (25.4 mm) C = 0.12 in. (3.0 mm)	Rated Output (RO) 1.5 mV/V nom.           Nonlinearity
LBB200	0.25, 0.5, 1, 2 5, 10, 25 <b>lbf</b> (1, 2, 4, 9, 22, 44, 111 <b>N</b> OEM	Cantilever Bending Beam 17-4 stainless steel Exposed element Can be utilized to measure force, pressure and displacement for OEM application 28 AWG, 4 conductor shielded PVC cable, 1 ft Weight: 1 oz (28 g) • See diagram E for mounting.	В 00 С <sup>Ј</sup> А	A = 2.56 in. (65.0 mm) B = 0.28 in. (7.1 mm) C = 0.12 in. (3.0 mm) 0.18 in. (4.6 mm) D = 0.125 (3.18 mm)	Rated Output(RO) 1 mV/V nom.           Operating Temp
LSM200	10 lbf (44 N) OEM Overload Protection	Fold Back Bending Beam, Side Mounted - 2024 aluminum Built-in Overload Protection* - Designed for OEM application - 2" Molex*flexible 4 conductor type A (1mm pitch) cable - Weight: 3 oz (85 g)		A = 1.75 in. (44.5 mm) B = 0.38 in. (9.7 mm) C = 0.36 in. (9.1 mm) D = #6-32	Rated Output (RO) 2.3 mV/V nom.           Nonlinearity
LSM250	0.25, 0.5, 1 <b>lbf</b> (1, 2, 4 <b>N</b> ) <i>OEM</i> <i>Overload</i> <i>Protection</i>	Compact Parallelogram Sensor, Side Mounted • 2024 aluminum • Built-in Overload Protection® up to 50 lbs. • Designed for OEM application • 29 AWG, 4 color coded Teflon® lead wires, 6" std. • Weight: 1 oz (28 g) • See diagram F for mounting.		A = 1.49 in. (37.8 mm) B = 0.38 in. (9.7 mm) C = 0.93 in. (23.6 mm) D = #10-32	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LSM300	2.2, 5, 10, 25 50, 100, 200 500 lbf (9.8, 22, 44, 111, 222, 445, 890, 2224 N OEM	Compact Parallelogram, Side Mounted • 2024 aluminum (2.2 to 100 lbs.) • 17-4 stainless steel (200, 500 lbs.) • Built-in Overload Protection*250 lb (2.2 to 100 lbf); 400 lb (200 lbf); 1K lb (500 lbf) • Designed for OEM application • 29 AWG, 4 color coded Teflon* lead wires, 6" std. • Weight: 1 to 3 oz (28 g - 85 g) • See diagram F for mounting.		A = 1.80 in. (45.7 mm) B = 0.50 in. (12.7 mm) C = 1.40 in. (35.6 mm) D = #10-32 1/4-28	Rated Output (RO) 2 mV/V nom.           Nonlinearity±0.2% k0(2:10b) ±0.0% k0 (200-500)           Hysteresis±0.2% k0(2:10b) ±0.0% k0 (200-500)           Operating Temp60 to 200°F           Excitation (max)18 VDC           Bridge Resistance 10002 nom.           Deflection
LSM400	5, 10, 25, 50 100, 150 <b>lbf</b> (22, 44, 111, (222, 445, 667 <b>N</b> ) <u>OEM</u>	Mini-Beam/Parallel Beam 2024 aluminum 29 AWG, 4 conductor shielded Teflon® cable, 10 ft External matched output option available Weight: 1.8 oz (51 g)		A = 2.38 in. (60.5 mm) B = 0.40 in. (10.2 mm) C =1.00 in. (25.4 mm) D = 0.17 in. (4.3 mm) E = #10-32	Rated Output (RO) 2 mV/V nom.           Nonlinearity
LSM500	25, 50, 100 <b>lbf</b> (111, 222,) 445 <b>N</b> <i>OEM</i>	Bending Beam • Aluminum • Side Mounted • Designed for multi-purpose loading - see diagram below • Weight: 1 oz (28 g) • See diagrams G-J for various application examples		A = 0.37 in. (9.4 mm) B = 3.00 in. (76.2 mm) C = 0.50 in. (12.7 mm)	Rated Output (RO) 1 mV/V nom. Operating Temp40 to 180°F Excitation (max) 18 VDC Bridge Resistance 1000Ω nom.
G. Cable / Wire Ten	asion on Fixed Pin H	Cable / Wire Tension w/ Roller Pin	• Pull / Push	J	Flexible Tube Fluid Discharge

 FBB=Bending Beam
 FFP=Flat Plate
 LBB=Bending Beam
 LSM=Side Mount

 Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)
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#### 1 in-lb=16 in-oz=0.0833 ft-lb=0.113 N-m=0.01153 Kg-m Torque(ft-lb)=(HP x 5252)/RPM Typical Applications & Mounting Guide (More - www.futek.com/apps.aspx) REACTION · Dynamometer L. Stepping Motor & Servo LIMITING TORQUE Convert Rotary Application Motor reaction torque CLUTCH . GEAR MOTOR to Reaction Torque BOX sensor to meet NEMA frame INPUT requirements Recommended: TFF, TSS & TORQUE **TDF Series TFF500** COUPLING Capacities Model # Dimensions Specifications Description **Mini Screw Driver Reaction** Rated Output (RO).. 1 mV/V nom.(50 in-oz) 50, 100 **in-oz TAT200** Torque Sensor 2 mV/V nom.(100 in-oz) Nonlinearity..... ±0.2% RO Designed for torque auditing Accepts Moody's Tool bits Hysteresis..... ±0.2% RO Operating Temp..... 0 to 160°F (353, 706 Nmm) A = 0.61 in. (15.5 mm) 0.61" OD 12A B = 2.75 in. (69.9 mm) 0.61" OD Red anodized aluminum housing 28 AWG, 4 conductor braided shielded PVC cable, 10 ft long Weight: 3 oz (85 g) Excitation (max)..... 18 VDC Bridge Resistance... 1000Ω nom. C = 1/4C SO Wiring Code..... WC1 CW/CCW Rated Output (RO).. 2 mV/V nom. Screw Driver Reaction \*50 in-oz **TAT300** Nonlinearity..... ±0.2% RO Torque Sensor • Built-in Overload Protection\*(50 in-oz, 12 in-lb) 12, \*50, 100 in-lb A = 1.73 in. (43.9 mm) Hysteresis...... ±0.2% RO Operating Temp...... -40 to 180°F \*B = 5.62 - 6.00 in -c - Designed for torque auditing Black anodized aluminum housing Removable chuck (1/16-3/8 or 5/64-1/2) 28 AWG, 6 conductor shielded PVC, retractable (142.7-152.4 mm) 353 Nmm. Excitation (max)..... 18 VDC Bridge Resistance... 1000Ω nom. ØA C = 3.68 in. (93.5 mm) 1.4, 5.6, 11.3 Nm Torsional Stiffness (in-Ib/rad). 1000 - 13200 Wiring Code...... WC4 cable, 10 ft extended \*3/8" chuck included • Weight: 11 oz (312 g) w/o chuck with 1/2"optional **CW/CCW** Rated Output (RO).. 2 mV/V nom. Nonlinearity..... ±0.2% RO Socket Extension Reaction 25, 50, 100 ГАТ400 • Aluminum (25 -50 in-lb); stainless steel(100 in-lb Hysteresis..... ±0.2% RO -B in-lb) • Black anodized aluminum housing A = 1.00 in. (25.4 mm) Operating Temp..... -40 to 180°F Excitation (max)..... 18 VDC Bridge Resistance... 1000Ω nom. 2.8, 5.6, B = 1.88 in. (47.8 mm) 1/4" square drive 28 AWG, 6 conductor shielded PVC, retractable cable, 10 ft extended øΑ C = 0.25 in. (6.35 mm) 11.3 Nm ÷. nal Stiffness (in-Ib/rad).. 2.5 K - 14K C SQ Wiring Code..... WC4 **CW/CCW** Socket Extension Reaction Rated Output (RO).. 2 mV/V nom. 200,600 Nonlinearity..... ±0.2% RO Torque Sensor, Low Range in-lb Hysteresis..... ±0.2% RO Stainless steel Black anodized aluminum housing - B-Operating Temp..... -40 to 180°F A = 1.13 in. (28.7 mm) (22.6, 67.8 Nm) <sup>3/8"</sup> square drive 28 AWG, 6 conductor shielded PVC, retractable Excitation (max)..... 18 VDC B = 3.00 in. (76.2 mm) ØΑ Bridge Resistance... 1000Ω nom. cable, 10 ft extended Weight: 9 oz (255 g) C = 0.375 in. (9.53 mm) Torsional Stiffness (in-Ib/rad).. 19.5 K - 52.5K Wiring Code..... WC4 C SQ. CW/CCW Rated Output (RO).. 2 mV/V nom. Socket Extension Reaction 1.5K, 2.5K AT420 Torque Sensor in-lb • Stainless steel sensing element and drive • Black Anodized aluminum housing construction - R A = 1.38 in. (35.1 mm) J/2\* square drive 28 AWG, 6 conductor shielded PVC, retractable cable, 10 ft extended Weight: 14 oz (397 g) Excitation (max)..... 18 VDC (170, 283 Nm) B = 3.50 in. (88.9 mm) ØA Bridge Resistance... 1000Ω nom. C = 0.50 in. (12.7 mm) al Stiffness (in-lb/rad)... 2.6x10<sup>5</sup> - 4.8x10<sup>5</sup> Wiring Code..... WC4 C SQ CW/CCW Rated Output (RO).. 2 mV/V nom. Socket Extension Reaction 6K in-lb **AT430** Nonlinearity..... ±0.2% RO Torque Sensor Hysteresis..... ±0.2% RO Operating Temp..... -40 to 180°F Stainless steel sensing element and drive В (678 Nm) Black Anodized aluminum housing construction A = 1.88 in. (47.8 mm) 3/4" square drive 28 AWG, 6 conductor shielded PVC, retractable Excitation (max)..... 18 VDC B = 5.00 in. (127 mm) ØΑ Bridge Resistance... 1000Ω nom. C = 0.75 in. (19.1 mm) cable, 10 ft extended nal Stiffness (in-lb/rad)... 1.72×10<sup>6</sup> Weight: 2 lb (.9 Kg) L c sq. Wiring Code..... WC4 **CW/CCW** Socket Extension Reaction Rated Output (RO).. 2 mV/V nom. 12K in-lb AT440 Nonlinearity..... ±0.2% RO Torque Sensor Hysteresis..... ±0.2% RO Operating Temp..... -40 to 180°F Stainless steel sensing element and drive Anodized aluminum housing construction 1" square drive A = 3.0 in. (76 mm) (1.4K Nm) B = 2.5 in. (64 mm) Excitation (max)..... 18 VDC Bridge Resistance... 1000Ω nom. 1° square drive Bendix<sup>®</sup> receptacle: PT02A-10-6P Mating connector PT06A-10-6S-SR optional (not included) Weight: 3.3 lb (1.5 Kg) C = 5.0 in. (127 mm) THE . D = 2.8 in. (71 mm) Torsional Stiffness (Ft-Ib/rad)... 284K Wiring Code..... CC1 **CW/CCW** TAT500: 120, 600, Rated Output (RO).. 2 mV/V nom. **Torque Wrench** AT500/510 **TAT500** Stainless steel construction, rubber grip handle 120 (in-lb): 3/8" drive, 11" overall length 600 (in-lb): 3/8" drive, 14" overall length 1.2K (in-lb): 1/2" drive, 20" overall length 1.2K in-lb Nonlinearity..... ±0.25% RO Hysteresis...... ±0.25% RO Operating Temp...... -40 to 180°F A = 1.3 in. (33 mm) (13.6, <mark>67.8,</mark> 136 **Nm** B = 1.5 in. (38 mm), Excitation (max)..... 18 VDC Bridge Resistance... 350Ω nom. Torsional Stiffness TAT 500(in-lb/rad)0.2x10<sup>5</sup> - 4.9x10<sup>5</sup> 1.7 in (43 mm) 6K (in-lb): 3/4" drive, 43" overall length 9K (in-lb): 3/4" drive, 55" overall length 28 AWG, 6 conductor shielded PVC, retractable TAT510: 6K, 9K **TAT510** in-lb (678, 1K Nm) A = 2.5 in. (64 mm) Torsional Stiffness TAT510(in-lb/rad).3x10<sup>5</sup> - 2.6x10<sup>6</sup> cable, 10 ft extended • Weight: 1.8 lb, 2.2 lb, 2.8 lb, 8lb, 9lb CW/CCW Wiring Code...... WC4 B = 3.1 in. (79 mm) Torque Wrench w/ Built-in 3 units selectable .... Nm, In-lb, Ft-lb 120, 600, 1.2K 3 Units selectable.... NM, In-10, Ft-10 4 digit display.....±9,999 3 LEDs for Under/Within/Over Target Peak Hold or Track Mode Nonlinearity......±0.25% Capacity Operating Temp......40 to 150°F Excitation (VDC/VAC)...9 Volt battery Voltable Comparison (Note) 2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2.2810<sup>6</sup>/2 **TAT550** Digital Display • Stainless steel construction w/ aluminum display in-lb A = 1.30 in. (33.0 mm) housing 13.6, 67.8, Rubber grip handle 3/8" drive (120, 600 in-lb) B = 1.50 in. (38.1 mm) 136 Nm 136 Nm) \* Also available 2.4K, 6K and 9K in-lb (271, 678m 1K N-m) C = 17.0 in. (432 mm) • Weight: 2.8 lb (1.3 Kg) Torsional Stiffnessm (in-lb/rad)..0.2x10<sup>5</sup> - 2.6x10<sup>6</sup> CW/CCW 5-1K in-oz **Drive to Drive Reaction** Rated Output (RO)2 mV/V nom.(1 mV/V 5 in-oz) D400 Nonlinearity..... ±0.2% RO Torque Sensor 100-500 in-lb Hysteresis..... ±0.2% RO Built-in Overload Protection® up to 400 in-oz Aluminum construction Quick-disconnect Lemo® receptacle A = 1.97 in. (50.0 mm) Operating Temp..... -60 to 200°F B = 3.00 in. (76.2 mm) 35-7K Nmm, Excitation (max)..... 18 VDC Bridge Resistance... 350Ω, 700Ω nom. C = 0.50 in. (12.7 mm) 11.3 FSH00173 mating connector & 10 ft cable optional, WC1 • Weight: 14 oz (397 g) D = 1/4, 3/8 56.5 Nmm Torsional Stiffness 325-71K (in-oz/rad), 77K-19 CW/CCW Connector Code..... CC4

TEDS Option available on all models shown above.

TAT=Auditing Tool TDD=Drive/Drive Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

## www.futek.com

## 1 - 800 - 23 - FUTEK

	Model #	Capacities	Description	Dimer	nsions	Specifications
$ \begin{array}{c} \hline \begin{tabular}{ c  } \hline \begin{tablar}{ c  } \hline \begin{tabular}{ c  } \hline \begin{tabular}{ c  }$	TDF400	5-1K in-oz 100-500 in-lb ( 35-7K Nmm, 11.3-56.5 Nm)	Drive to Flange Reaction Torque Sensor • Built-in Overload Protection® up to 400 in-oz • Aluminum construction • Quick-disconnect Lemo® receptacle • FSH00173 mating connector & 10 ft cable		A = 3.94 in. (100.1 mm) B = 3.00 in. (76.2 mm) C = 1.98 in. (50.3 mm)	Rated Output (RO) 2 mV/v nom. (1 mV/v 5 in-oz)           Nonlinearity
$ \begin{array}{c} \begin{tabular}{l l l l l l l l l l l l l l l l l l l $		CW/CCW	optional, WC1 • Weight: 14 oz (397 g) • See diagram K for application examples		D = 1/4, 3/8	In-b/rad Connector Code
CWCCW"Augusta usedue analysis"Augusta usedue analysisColspan="2">Colspan="2" <tr< td=""><td></td><td>1.2K, 2.4K 6K in-lb (136, 271, 678 Nm)</td><td><b>Drive to Flange Reaction Torque Sensor</b> • 17-4 stainless steel, aluminum cover • 1/27, 3/4" square drive Quick-disconnect Bendix" receptacle #PT02A-10-6P • Designed for auditing and calibrating mechanical torque wrenches, also used in production and automated assembly • FSH00244 mating connector and 10 ft cable assembly ontional WCA.</td><td>D D D D C SQ.</td><td>A = 3.95 in. (100.3 mm), 3.95 in. (100.3 mm) B = 3.12 in. (79.2 mm), 3.43 in. (87.1 mm) C = 0.50 in. (12.7 mm), 0.75 in. (19.1 mm) D = 3.70 in. (94.0 mm), 3.70 in. (94.0 mm)</td><td>Nonlinearity</td></tr<>		1.2K, 2.4K 6K in-lb (136, 271, 678 Nm)	<b>Drive to Flange Reaction Torque Sensor</b> • 17-4 stainless steel, aluminum cover • 1/27, 3/4" square drive Quick-disconnect Bendix" receptacle #PT02A-10-6P • Designed for auditing and calibrating mechanical torque wrenches, also used in production and automated assembly • FSH00244 mating connector and 10 ft cable assembly ontional WCA.	D D D D C SQ.	A = 3.95 in. (100.3 mm), 3.95 in. (100.3 mm) B = 3.12 in. (79.2 mm), 3.43 in. (87.1 mm) C = 0.50 in. (12.7 mm), 0.75 in. (19.1 mm) D = 3.70 in. (94.0 mm), 3.70 in. (94.0 mm)	Nonlinearity
TDF:6501.2 K Torque Sensor Torque Sensor Loop Torque Sensor Loop 		CW/CCW	• Weight: 3.5 lb (1.6 Kg)		* Amplified version available	Connector Code CC1
CWCCW       • • • • • • • • • • • • • • • • • • •		12K in-lb (1.4K Nm)	Drive to Flange Reaction Torque Sensor 17-4 stainless steel, aluminum cover 1" square drive Quick-disconnect Bendix® receptacle #PT02A-10-6P Designed for auditing and calibrating mechanical torque wrenches, also used in production and automated assembly		A = 3.95 in. (100.3 mm) B = 3.62 in. (92.0 mm) C = 1.00 in. (25.4 mm) D = 3.70 in. (94.0 mm)	Rated Output (RO) 2 mV/V nom.           Nonlinearity
TDF6775       24K       include       Project Santa       Projec		CW/CCW	<ul> <li>FSH00244 mating connector and 10 ft cable assembly optional, WC4</li> <li>Weister 2.5 th (1.6 Kg)</li> </ul>		* Amplified version available	Connector Code CC1
TFF400       S-1K in-oz 100-500 in-bit 35-7K Nmm, 11.3-56.5 Nm       S-1K in-oz 100-500 in-bit 35-7K Nmm, 11.3-56.5 Nm       S-1K in-oz 100-500 in-bit 35-7K Nmm, 11.3-56.5 Nm       A=2.00 in.(6.0.8 mm) 2-0.00 in.(6.0 mm) 2-	TDF675	24K <b>in-lb</b> (2.7K <b>Nm</b> )	Vietgint: 3.3 In (1.0 Kg)     Drive to Flange Reaction     Torque Sensor     17-4 stainless steel, aluminum cover     1" square drive     Quick-disconnect Bendix* receptacle #PT02A-10-6P     Designed for auditing and calibrating mechanical torque		A = 4.47 in. (113.5 mm) B = 3.63 in. (92.2 mm) C = 1.00 in. (25.4 mm)	Rated Output (RO) 2 mV/V nom.           Nonlinearity
TFF400Solution of the product of the			<ul> <li>FSH00244 mating connector and 10 ft cable assembly optional. W4</li> </ul>		* Amplified version available	Torsional Stiffness (in-lb/rad) 7.25x10 <sup>6</sup> Connector Code CC1
$ \begin{array}{c} \text{FFF4100} \\ \hline \text{Formula Construction} \\ \text{Construction} \\$		CW/CCW	Weight: 5 lb (2.3 Kg)  Flange to Flange Reaction		anpinos version available	Rated Output (RO) 2 mV/V nom. (1 mV/V 5 in-nz)
Image: constraint of the second of the se	TFF400	100-500 in-lb (35-7K Nmm, 11.3-56.5 Nm)	Forque Sensor     Built-in Overload Protection® up to 400 in-oz     Aluminum construction     Quick-disconnect Lemo® receptacle     FSH00173 mating connector & 10 ft cable optional, WC1     MCP00549 mounting plates optional.		A = 2.00 in. (50.8 mm) B = 2.00 in. (50.8 mm) C = 0.50 in. (12.7 mm) 0.66 in. (16.8 mm) D = #8.32	Nonlinearity         ±0.2% RO           Hysteresis         ±0.2% RO           Operating Temp         -60 to 200°F           Excitation (max)         18 VDC           Bridge Resistance         350Ω, 700Ω nom.
TFF425 Solution and the set of th		CW/CCW	• MCP00548 (1/4") & MCP00550 (3/8") square drive optional Weight: 9 oz (255 g)		D - #0-32	Torsional Stiffness. 325 - 71K n-oz/rad, 77K - 199K in-lb/rad
$ \begin{array}{c} 100-500 \ \text{in-lb} \\ 35-7K \ \text{Nmm}, \\ 11.3-56.5 \ \text{Nm} \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 87 \ \text{Nm} \\ CW/CCW \\ 11.3, 87 \ \text{Nm} \\ CW/CCW \\ 11.3, 87 \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 11.3, 226, 565. \\ 1.1K \ \text{Nm} \\ CW/CCW \\ 120 \ \text{Mm} \\ 20K, 50K, 100K \\ 10.16 \ \text{Mm} \\ 100 \ \text{Mm} \\ $	TEE42E	5-1K <b>in-oz</b>	See diagram F for application examples     Flange to Flange Reaction			Connector Code CC4 Rated Output (RO) 2 mV/V nom.(1 mV/V 5 in-oz)
THFF600       IK, 2K, 5K, 10K in-lb       Flange to Flange Reaction Torque Sensor High Range       A = 4.47 in. (113.5 mm)       Rated Output (RO). 2 mV/ nom. Nonlinearity 40.2% RO         0 ubick disconstruction (K, 10K), aluminum cover       0 ubick disconstruction (K, 10K), aluminum cover       0 ubick disconstruction (K, 2K)       0.2% RO       0.2% RO         0 ubick disconstruction (K, 10K), aluminum cover       0 ubick disconstruction (K, 10K), aluminum cover       0 ubick disconstruction (K, 2K)       0.2% RO       0.2% RO         0 ubick disconstruction (K, 10K), aluminum cover       0 ubick disconstruction (RA, 10K), aluminum cover       0 ubick disconstruction aluminum cover       0.2% RO       0.2% RO         0 ubick disconstruction, aluminum cover       0.2% RO         0 ubick disconstruction, aluminum cover       0 ubick disconstruction, aluminum cover       0 ubick disconstruction, aluminum cover       0.2% RO         0 ubick disconstruction, aluminum cover       0 ubick disconstruction, aluminum cover       0 ubick disconstruction, aluminum cover       0.2% RO         0 ubick disconstruction, aluminum cover       0 ubick disconstruction, aluminum cover       0.2% RO       0.2% RO         0 ubick disconstruction, aluminum cover       0 ubick disconstruction, aluminum cover       0.2% RO       0.2% RO         0 ubic		100-500 in-lb ( 35-7K Nmm, 11.3-56.5 Nm )	Torque Sensor Low Range Built-in Overload Protection <sup>®</sup> up to 400 in-oz Aluminum construction Quick-disconnect Lemo <sup>®</sup> receptacle FSH00173 mating connector & 10 ft cable optional, WC1 Weight: 14 oz (397 g) See diagram K for application examples		A = 4.00 in. (101.6 mm) B = 3.00 in. (76.2 mm) C = 2.00 in. (50.8 mm)	Nonlinearity
TFF650 Steel construction, aluminum cover (2.3K, 5.6K, 11.3K Nm CW/CCWFlange to Flange Reaction Torque Sensor High Range Steel construction, aluminum cover (2.3K, 5.6K, 11.3K Nm CW/CCWA = 6.71 in. (170.4 mm) B = 4.50 in. (114.3 mm) D = 0.50-0.625 in. (12.7-15.9 mm)Rated Output (RO) 2 mV/V nom. Nonlinearity	TFF600	1K, 2K, 5K, 10K in-lb (113, 226, 565, 1.1K Nm CW/CCW	Flange to Flange Reaction Torque Sensor High Range • Aluminum construction (1K, 2K) • Steel construction (5K - 10K), aluminum cover • Quick-disconnect Bendix* receptacle #PT02A- 10-6P • FSH00244 mating connector and 10 ft cable assembly optional, WC4 • Weight: 2 lb (.9 Kg), 5 lb (2 Kg)		$\begin{array}{l} A=4.47 \mbox{ in. (113.5 mm)} \\ B=3.00 \mbox{ in. (76.2 mm)} \\ C=0.56 \mbox{ in. (14.2 mm)} \\ D=0.375 \mbox{ in. (9.53 mm)} \\ ^{*} \mbox{Amplified version available} \end{array}$	Rated Output (RO) 2 mV/V nom.           Nonlinearity
TFF750       240K       Flange to Flange Reaction         10-10       5teel construction, aluminum cover       • Steel construction,	TFF650	20K, 50K, 100K in-lb (2.3K, 5.6K, 11.3K Nm)	Flange to Flange Reaction Torque Sensor High Range • Steel construction, aluminum cover Quick-disconnect Bendix* receptacle #PT02A- 10-6P • FSH00244 mating connector and 10 ft cable assembly, WC4 optional • Weight: 22 lb, (10 Kg) • See diagram K for application examples		A = 6.71 in. (170.4 mm) B = 4.50 in. (114.3 mm) C = 1.00 in. (25.4 mm) D = 0.50-0.625 in. (12.7-15.9mm)	Rated Output (RO) 2 mV/V nom.           Nonlinearity
in-lb       Stel construction, aluminum cover         Quick-disconnect Bendix* receptacle #PT02A- 10-6P       A = 9.75 in. (247.7 mm)         (27.1 Nm)       FSH00244 mating connector and 10 ft cable assembly optional, WC4         Weight: 69 lb (31 Kg)       See diagram K for application examples         TSS400       S-1K in-oz         100 500 in.eth       Shaft to Shaft Reaction Torque Sensor Low Pance	<b>TFF750</b>	240K	Flange to Flange Reaction		Amplined version available	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.2% RO
5-1K in-oz     Shaft to Shaft Reaction     Rated Output (RO) 2 mV/v nom. (1 mV/ Nonlinearity       5-1K in-oz     Shaft to Shaft Reaction     Rated Output (RO) 2 mV/v nom. (1 mV/ Nonlinearity		in-lb (27.1 Nm)	Steel construction, aluminum cover     Quick-disconnect Bendix* receptacle #PT02A- 10-6P     FSH00244 mating connector and 10 ft cable     assembly optional, WC4     Weight: 69 lb (31 Kg)     See diagram K for application examples			$\begin{array}{llllllllllllllllllllllllllllllllllll$
100 E00 in the Torque Sensor Low Pango Nonlinearity 40.2% RO	TSS400	5-1K <b>in-oz</b>	Shaft to Shaft Reaction			Rated Output (RO) 2 mV/V nom. (1 mV/V 5 in-oz)
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		100-500 in-lb ( 35-7K Nmm, 11.3-56.5 Nm ) CW/CCW	Forque Sensor Low Range           Built-in Overload Protection® up to 400 in-oz           Aluminum construction           Quick-disconnect Lemo® receptacle           FSH00173 mating connector & 10 ft cable optional, WC1           Weight: 9 oz (255 Kg)           See diagram K for application examples		A = 1.98 in. (50.3 mm) B = 4.38 in. (111.3 mm) C = 0.94 in. (23.9 mm) D = 0.38 in. (9.7 mm)	Nonlinearity
120K       200K, 300K, 500K       Shaft to Shaft Reaction       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       B = 19.0 in. (483 mm), 0 in. (253 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       B = 19.0 in. (483 mm), 0 in. (253 mm)       A = 5.0 in. (127 mm), 5.5 in. (140 mm)       B = 19.0 in. (483 mm), 0 in. (253 mm)       B = 19.0 in. (483 mm), 0 in. (25 mm)       B = 19.0 in. (483 mm), 0 in. (25 mm)       B = 19.0 in. (483 mm), 0 in. (25 mm)       B = 19.0 in. (483 mm), 0 in. (25 mm)       B = 19.0 in. (430 mm), 0 in. (25 mm)       B = 19.0 in. (430 mm), 0 in. (25 mm)       B = 19.0 in. (430 mm), 0 in. (25 mm)       B = 19.0 in. (430 mm), 0 in. (25 mm)       B = 19.0 in. (430 mm), 0 in. (25 mm)       B = 19.0 in. (430 mm), 0 in. (25 mm)       B = 19.0 in. (430 mm), 0 in. (25 mm)       B = 19.0 in. (430 mm), 0 in. (25 mm)       B = 19.	TSS800/825	120K 200K, 300K, 500K in-lb (13.6K, 22.6K, 33.9K, 56.5K Nm) CW/CCW	Shaft to Shaft Reaction Torque Sensor High Range 17-4 stainless steel Male shaft w/ keyways Bendix*receptacle: PT02A-10-6P FSH00244 mating connector and 10 ft cable assembly optional, WC4 Weight: 45 lb(20 Kg), 100 lb (45 Kg) Similar to Q07360 See diagram K for application examples		A = 5.0 in. (127 mm), 5.5 in. (140 mm) B = 19.0 in. (483 mm), 21.0 in. (533 mm) C = 3.0 in. (76 mm), 4.5 in. (114 mm) D = 0.75 in. (19.1 mm), 1.0 in. (25 mm) * Amplified version available	Rated Output (RO) 2 mV/V nom.           Nonlinearity

 TDF=Drive/Flange
 TFF=Flange/Flange
 TSS=Shaft/Shaft

 Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)
 02007 Futek Advanced Sensor Technology, Inc.

# **Rotary Torque Sensors**



TRD=Rotary Drive TRH=Rotary Hex Drive TRS=Rotary Shaft Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

ТП

CW/CCW

# **Special & OEM Torque Sensors**

		(Designed for Speci	al Applications)	
Model #	Capacities	Description	Dimensions	Specifications
TFF325	20, 50 <b>in-oz</b> 12, 50, 100 <b>in-lb</b> (141, 353 <b>Nmm,</b> (1.4, 5.6, 11.3 <b>Nm</b> ) <u>OEM</u> CW/CCW	Flange to Flange Reaction Torque Sensor • Aluminum construction • OEM version with exposed elements • Not recommended for end users • 29 AWG, 4 color coded Teflon <sup>®</sup> lead wires, 6" std. • Weight: 2.3 oz (65 g)	C B A = 1.20 in. (30.5 mm) B = 2.00 in. (50.8 mm) C = #6-32	Rated Output (RO)         2 mV/V nom.           Nonlinearity
TFF350	100, 150, 500 1.3K, 3K <b>in-lb</b> (11.3, 16.9, 56.5, 147, 339 <b>Nm</b> <i>OEM</i> CW/CCW	Flange to Flange Reaction Torque Sensor • 0.58° center thru-hole • Aluminum construction (up to 1300 in-lb) • 17-4 stainless steel construction (3000 in-lb) • OEM version. Not recommended for end users • 29 AWG, 4 color coded Teflon® lead wires, 6° std. • Weight: 2.9-3.5 oz (82-99 g); 8.7 oz (247 g)	A = 1.48 in. (37.6 mm) A = 2.00 in. (50.8 mm) C = 0.58 in. (14.7 mm) D = #10-32	$\label{eq:response} \begin{array}{llllllllllllllllllllllllllllllllllll$
TPT500	120, 180 in-lb (13.6, 20.3 Nm) <i>OEM</i> CW/CCW	Reaction Torque Sensor Designed for Electric Tool • Used in automated assembly torque monitoring systems • Left hand thread and clamp-on shaft mounting • Integral part for Desutter*electric tool • Aluminum construction • 30 AWG, 4 conductor shielded Teflon® cable, 10 ft • Weight: 1.8 oz (51 g)	A = 1.14 in. (29.0 mm) F B = 3.75 in. (95.3 mm) OA C = 0.746 in. (18.9 mm) D = 7/8-26 L.H.	$\begin{tabular}{lllllllllllllllllllllllllllllllllll$
MBA500	50-150, 200 lb 50-150, 200 in-lb (222-667, 890 N, 5.6, 16.9, 22.6 Nm) * Also available 500 lb (2224 N) and 500 in-lb (56.5 Nm). CW/CCW	Torque and Tension Biaxial Sensor • Aluminum construction • CW/CCW and tension/compression • Mounting compatible with Model TFF400 • 28 AWG, 4 conductor shielded PVC cable, 10 ft (one for each axis) • Weight: 6.5 oz (184 g)	$\begin{array}{c c} C & & & B \\ \hline & & B \\ \hline & & & B \\ \hline & & & \\ \hline \\ & & & \\ \hline \hline & & & \\ \hline \\ \hline$	Rated Output (RO).2 mV/V nom. 3 mV/V nom.           Nonlinearity
TFF500	100 in-lb (11.3 Nm)	Reaction Torque Flange to Flange • Anodized Aluminum • Amplified Output • Thru-hole • TEDS • NEMA17 • Fits prime 017PLX Servo Motor • Weight: .351b (.16 Kg) • See diagram L for application examples	A = 2.23 in. (56.6 mm) B = 0.75 in. (19 mm) C = 1.25 in. (31.8 mm)	Rated Output (RO) ±10VDC nom.           Nonlinearity
(P) 💮				

![](_page_18_Picture_2.jpeg)

![](_page_18_Picture_3.jpeg)

![](_page_18_Picture_4.jpeg)

![](_page_18_Picture_5.jpeg)

![](_page_18_Picture_6.jpeg)

![](_page_18_Picture_7.jpeg)

![](_page_18_Picture_8.jpeg)

System Calibration Available

TFF=Flange/Flange TPT=Pneumatic Tool MBA=Multi-Comp.

## **Rotary Torque Sensor Test Stand Applications**

![](_page_18_Picture_15.jpeg)

Test Stand w/ Rubber Block Style Coupling

Faurecia-Seat Regulation (DC-Motors)

Small Test Stand

Double-coupling test stands up to 3000 Nm are used for quality assurance with the drive engineering of agricultural engines and industrial trucks. The majority of the test items for a 100%-Control is expected to be in torque range up to 1200 Nm. Some sample applications include:

- Electric motors
- Power tools Home appliance
- AC,DC,Servo ...
- grinding , drilling machines ... dryers, refrigerators, washers...
- Printing machines Office products Industrial machines
- motors copy machines fork lifter, cleaner, pumps, blowers...

## Torque Wrench w/ Built in Digital Display

![](_page_18_Picture_28.jpeg)

1 bar=14.5 psi=100	Kpa=750.1 mmHg	Pressure Sens		MPLIANT	1 bar=401.4 H <sub>2</sub> O=0.987 atm
	pplications		e (More - v	vww.futek	(.com/apps.aspx)
M	O'RING	Flush mount pressure sensors with FDA approved O'rings can be used in food produc tion such as the dairy indus try	N	<u></u>	Pressure sensors are applicable in various locations of the automobile: fuel tank, brake, exhaust, oil pressure, and many more
Model #	Capacities	Description	Dime	nsions	Specifications
PFP300	300, 500, 1K, 3K, 5K, 7.5K, 10K <b>psi</b> (21, 34, 69, 207, 345, 517, 690 <b>bar</b> ) OEM	Pressure Plug Sensor • 17-4 stainless steel • Unamplified output mV range • Amplified version available • Pressure port: 1/4 NPT std. (optional 1/2-20) • 29 AWG, 4 color coded Teflon® lead wires, 6" std. • Weight: 2.5 oz (71 g)		A = 0.96 in. (24.4 mm) B = 1.19 in. (30.2 mm) *C = 1/4-18NPT *1/2-20 available	Combined Nonlin. & Hyst ±1% RO           Safe Overload
PFP350 Series	300, 500, 1K, 3K, 5K, 7.5K, 10K <b>psi</b> (21, 34, 69, 207, 345, 517, 690 <b>bar</b> ) <i>OEM</i>	Pressure Sensor with Cable 17-4 stainless steel Unamplified output mV range Pressure port: 1/4 NPT std. (optional 1/2-20) 24 AWG, 4 conductor shielded Teflon® cable, 3 ft standard. Quick-disconnect Lemo® receptacle version optional • Weight: 5.5 oz (156 g)		A = 0.96 in. (24.4 mm) B = 2.00 in. (50.8 mm) *C = 1/4-18NPT *1/2-20 available *Amplified version available	$\begin{array}{llllllllllllllllllllllllllllllllllll$
• PFS980	58, 87, 145, 290, 1450, 3625, 5800 <b>psi</b> (4, 6, 10, 20 100, 250 400 <b>bar</b>	Semi-Flush Mount Miniature Pressure Sensor • Titanium construction / Nema 4 (IP65) • Compatible with most fluid • Pressure port: M10 X 1 (optional 1/2-20) • Built-in amplified output (VDC and current) • Available in 1-2mV/V, 0-5V, 4-20mA, and 5V ratiometric • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 1.8 oz (50 g)		A = 0.65 in. (16.5 mm) B = 2.33 in. (59.2 mm) *C = M10 x 1 *1/2-20 available	Combined Nonlin. & Hyst ±0.25% RO Operating Temp40 to 257°F Excitation (1-2m/V/ version) 5-15 VDC (0-5V version)
PFT510	218, 290, 508, 1015, 1450, 3625, 7250, 10150 <b>psi</b> $\begin{pmatrix} 15, 20, 35\\70, 100, 250\\500, 700 $ <b>bar</b>	Miniature Flush Mount Sensor/ Cable Version • Foil strain gage • Stainless steel construction / Nema 4 (IP65) • Unamplified output mV range • Pressure port: M10 X 1 (optional 3/8-24) • 26 AWG, 4 conductor shielded Tefion® cable, 3 ft • Weight: 0.53 oz (15 g) w/o cable • See diagram M for application examples		A = 0.50 in. (13 mm) B = 0.73 in. (19 mm) *C = M10 x 1 *3/8-24 available	Combined Nonlin. & Hyst ±0.5% RO MAX Safe Overload
◆ PMP620/720	PMP620: ±100mBar ±250mBar, ±500mbar 1,2,3,5,10, 20,40,100, 250,400,600,900 bar PMP720: 3,5,10,20 40,100,250, 400,600, 900 bar * available in absolute	Low Range Pressure Sensor • Stainless steel construction / Nema 4 (IP65) • Pressure port: 1/4 NPT • Built-in amplified output (VDC and current) • Available in 1-2m/V/0, 0-5V, 4-20mA, and 0-10V • Weight: 3.53 oz (100 g) max. • PMP620 recommended for VCal* Certified Reference Sensor. Contact factory for full specification		A = 0.90 in. (22.9 mm) B = 4.4 in. (112 mm) *C = 1/4 NPT *1/4 GAZ available	Combined Nonlin. & Hyst
• PMP920	500mBar, 1, 2,-1/+3, 3,5, 10,20,40,100,250 400, 600 <b>bar</b> *available in absolute	Miniature Pressure Sensor • Stainless steel construction / Nema 4 (IP65) • Compatible with most fluid • Pressure port: M10 X 1 (optional 3/8-24) • Built-in amplified output (VDC and current) • Available in 1-2mV/V, 5V ratiometric, 4-20mA, and 0-5V • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 1.8 oz (50 g) max. w/o cable and electronics		A = 0.65 in. (16.5 mm) B = 1.44 in. (36.6 mm) *C = M10 x 1 *3/8-24 available	Combined Nonlin. & Hyst ±0.25% RO Safe Overload
• PMP930	232, 580, 1450, 3625, 5800, 8700 <b>psi</b> 16, 40 100, 250, 400 600 <b>bar</b> *available in absolute	Miniature Pressure Sensor High Temperature (500°F, 260°C) • Stainless steel construction / Nema 4 (IP65) • Pressure port: MI0 X 1 (optional 3/8-24) • Available in 1-2mV/V, 5V ratiometric, and 0-5V • Built-in amplified output (VDC) • Resistant to vibration and shock: 50 peak to peak sinusoidal • High temperature 4 conductor shielded Teflon® cable, 3 ft • Weight: 1.8 oz (50 g) max. w/o cable and electronics		A = 0.65 in. (16.5 mm) B = 1.50 in. (38.1 mm) *C = M10 x 1 *3/8-24 available	Combined Nonlin. & Hyst ±0.25% RO Safe Overload
• PMP940	73, 145, 290, 580, 1450, 3625, 5800 <b>psi</b> (5, 10, 20, 40) 100, 250, 400 <b>bar</b>	Ultra-Miniature Titanium Construction Pressure Sensor • Titanium construction / Nema 4 (IP65) • Ultra light • Pressure port: M6 X 1 (optional 1/4-28) • Output available in unamplified mV range • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 0.35 oz (10 g) max.		A = 0.42 in. (10.7 mm) B = 2.0 in. (50.8 mm) A *C = M6 x1 *1/4-20 available	Combined Nonlin. & Hyst
• PMP950	22K, 29K, 36K, 44K <b>psi</b> (1.5K, 2K (2.5K, 3K <b>bar</b> ) *available in absolute	Miniature High Pressure Sensor • High pressure, up to 3000 bar (43,500 psi) • Stainless steel construction / Nema 4 (IP65) • Pressure port: M10 X 1 (optional 3/8-24) • Built-in amplified output (VDC and current) • Available in 5V ratiometric, 4-20mA, and 0-5V • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 3.53 (100 g)		A = 0.65 in. (16.5 mm) B = 1.52 in. (38.6 mm) *C = M10 x 1 *3/8-24 available	Combined Nonlin. & Hyst ±0.25% RO           Operating Temp
РРТ449	20K <b>psi</b> (1.4K <b>bar</b> )	Miniature Pressure Transducer for Direct Cavity Measurement 17-4 stainless steel Mounts flush with cavity Sensing tip can be shaped down 0.05" Withstands 400°F and 60°F melt 4 & 6 mm sensing area Accurate indication of cavity pressure profile Easy installation Weight: 1.5 lbs. (0.68 Kg)		A = 1.04 in. (26.4 mm) B = 0.39 in. (9.9 mm) C = 0.236 in. (6.0 mm)	$\begin{array}{llllllllllllllllllllllllllllllllllll$

**PFP**=Female Port

PFS=Flush Mount Semi PFT=Flush Mount Threaded PMP=Male Port Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

## **Related Instruments**

Inline DC Power Signal Condition	Description	
Inline DC Power Signal Condition	ner Amplifier Voltage & Current	
Power supply: 12 - 24 VDC		<ul> <li>Unit supplied with analog output for connection</li> </ul>
• Jumper selectable bridge excitation of 5 or 10 VDC @ 30 mA (factory default) · Jumper selectable for sensor output range of 0.5 - 4 mV/V g Output: <b>±10 VDC</b> @ ±2 mV/V (factory default) or 4 - 20 mA @ ±2 mV/V • Built in 60.4KΩ Shunt Cal w/ External Button	<ul> <li>Plastic housing with mating DB9 Female connector for power output side and DB9 Male connector for sensor side</li> <li>Frequency response: 2 pole filter, 1K Hz (factory standard. Lower or higher frequency response available up to 10K Hz)</li> <li>Span range: ±10%. Zero range: ±30% of output</li> <li>Operating temperature: 32 to 158°F (0 to 70°C)</li> <li>Includes 10 ft cable w/ DB9 Female for power side</li> </ul>	to PLC, data acquisition or strip chart • System calibration with load cell, torque, or pressure sensor at additional charge • Dimensions: 3.1"H x 1.7"W x 0.8"D • Weight: 2 oz (56.7 g) • CSG110 with Din Rail Option • CSG100 board only
Bench Top Rotary Torque & Angl • 4x20 menu driven display • High accuracy and scan rate • Memory for 2000 measured values • Peak/Valley capture mode. • Software and Hardware triggers • Digital LP filtering	le Digital Display • USB port • Scaled Analog Outputs • Measuring Rate <= 10Khz • Accuracy < 0.1% Full Scale • Working Temperature 32 to 140F (0 to 60 °C)	<ul> <li>Input Power 115 VDC or 20 VAC at 50-60 Hz</li> <li>Input Range 0.5 mV To 3.5 mV, 4 or 6 Wire</li> <li>Weight 4.4 lbs</li> <li>Displays torque, angle or speed or power</li> </ul>
Bench Top Signal Conditioner w, • Power supply: 9 - 37 VDC • 120 VAC Wall Socket Power Supply. Converter to 12 VDC included • 60 Conversions per second • Scalable to 5 digits: ±99,999 • 10 VDC @ 120 mA Excitation to power sensors optional (5 VDC @ 50 mA) • Front Push Button Tare and Shunt Cal • Shunt Cal resistor for calibration	<ul> <li>/ Digital Display</li> <li>DB9 Female connector for sensor</li> <li>DB9 Male connector for Analog Output 0 to 10 VDC or 0 to 20 mA</li> <li>DB9 Male connector for dual setpoint controller (alarm) w/2 form C contact relays: 5 Amp Max</li> <li>DB9 Male connector for R5232 RS232 Baud rates from 300 to 19,200</li> <li>Also available with built-in Junction Box for up to 4 channels</li> </ul>	<ul> <li>Operating Temperature: 32-130°F (0 to 55°C)</li> <li>Storage Temperature: -40 to 150°F (-40 to 65°C)</li> <li>Relative Humidity: 90% at 100°F (38°C)</li> <li>Options: 4 sensor connections 110-220 VAC 30 W 50-60 Hz Power Supply</li> <li>Dimensions: 6.3°W × 3.4°H × 6.4°D</li> <li>Weight: 1.75 lb (0.8 Kg)</li> </ul>
Handheld Digital Display LCD To - Fast response - USB/RS485 interface - Battery operation / rechargeable - Durable guard protection - Peak valley min - Recommended for dynamic or rotary torque app - Data logging	Duch Panel Signal Conditioner w/ D Coming Soo	igital Display
Panel Mount Signal Conditioner  Power supply: 85 to 264 VAC standard (9 to 37 VDC optional)  Scalable to ±99,999 resolution  Go conversions per second Bridge excitation: 10 VDC @ 120 mA max (factory default), 5 VDC @ 50 mA Peak hold, recail and Remote Auto Tare, NEMA 4 front panel	<ul> <li>W/ Digital Display</li> <li>Plug-in screw terminals for all connections</li> <li>Drives up to 4 sensors 350Ω (min.) full bridge</li> <li>Panel or table mountable plastic case</li> <li>Not recommended for dynamic or rotary torque application</li> </ul>	<ul> <li>Dimensions: (1.89"H x 3.78"W x 5"D)</li> <li>Recommended panel cutout: 3.622" x 1.772"</li> <li>Weight: 16 oz (0.45 Kg) with all options</li> <li>All models available with 9 to 37 VDC power option</li> <li>Interface software available</li> </ul>
Color LCD Touch Panel Signal Co • 3.5" Color Touch Panel LCD w/ 320X120 resolution • Scalable to 5 digits: ±99,999 • 2000 conversions per second • Graphing Function • Required Power Source: 100-220 VAC w/ 120 mA • 9 to 37 VDC DC option • Signal Input Range: ±3.0 mV/V	<ul> <li>Sensor excitation: 2.5 VDC, 5 VDC, 10 VDC @ 120 mA</li> <li>Dual setpoint controller (Alarm)</li> <li>Hold Functions: Sample, Peak, Valley, Peak- to-peak, Relative max and min, and Inflection hold</li> <li>Plug-in screw terminal</li> <li>Operating Temperature: 14-104°F (-10 to 40°C)</li> </ul>	<ul> <li>Relative Humidity: 80% RH or below</li> <li>Optional analog output ±5 VDC (4 to 20 mA) w/ DC power supply (Model D612)</li> <li>Dimensions: 3.59"H x 3.59"W x 4.74"D</li> <li>Weight: 2.1 lb (0.95 Kg)</li> </ul>
<ul> <li>Verification System</li> <li>Internal memory capability, customizable per user application</li> <li>Internet capability via PC, allows remote management</li> <li>Built-in ambient temperature sensor</li> <li>Test data can be saved in the VCal<sup>™</sup> module or directly onto PC</li> <li>User-friendly software and system environment, requires no outside training</li> </ul>	<ul> <li>Supports ISO9000-2000, ISO17025, E74, E4, Z540 &amp; Other Standards</li> <li>Automated or manual reference calibration</li> <li>Built-in Conversion Calculators</li> <li>Sensor auto recognition capability</li> <li>Supports sensors with mV/VDC or mA outputs</li> <li>Built-in Shunt Cal measurement with scaling for each input channel. Supports external Shunt Cal resistor</li> </ul>	Additional features for troubleshooting strain-gaged sensors, and for the revalidation of overloaded sensors Multi-component sensor testing with crosstalk check capability     Automated or manual test input     Hardware & Software included, except PC     Supports IEEE 1451.4 standard (TEPS)
AO) Data Acquisition Sys	stem w/ Supporting Soft	ware
4, 8, 16, custo Contact F	om channel =UTEK!	
Connector	ctors Shunt Cal Resistor	Interface Software & TEDS Option
& Cable Assembly TCSG=Signal Conditioner IPM=1	(1/4 Watt, 10 PPM/°C) Availal Panel Mount IBT=Bench Top	ble (see <i>page 2</i> ) TEDS Option Available
Complete System Integ	Iration	
Connector	connector connector	Data Acquisition
	<ul> <li>Jumper selectable for sensor output range of 0.5 - 4 mV/V</li> <li>Output: ±10 VDC @ ±2 mV/V (factory default) or 4 - 20 mA @ ±2 mV/V</li> <li>Built in 60.4K2 Shunc Cal w/ External Button</li> <li>Bench Top Rotary Torque &amp; Ange 4 - 4x20 menu driven display</li> <li>High accuracy and scan rate</li> <li>Memory for 2000 measured values</li> <li>Peak/Valley capture mode.</li> <li>Software and Hardware triggers</li> <li>Digital LP filtering</li> <li>Bench Top Signal Conditioner w</li> <li>Power supply: 9 - 37 VDC</li> <li>120 VAC Wall Socket Power Supply. Converter to 12 VDC included</li> <li>60 Conversions per second</li> <li>Scalable to 5 digits: ±99,999</li> <li>0 VDC @ 120 mA Excitation to power sensors optional (5 VDC @ 50 mA)</li> <li>Front Push Button Tare and Shunt Cal</li> <li>Shunt Cal resistor for calibration</li> <li>Pake Valley min</li> <li>Recommended for dynamic or rotary torque apt</li> <li>Data logging</li> <li>Panel Mount Signal Conditioner</li> <li>Power supply: 85 to 264 VAC standard (9 to 37 VDC optional)</li> <li>Scalable to 5 digits: ±99,999</li> <li>Scalable to 5 digits: ±99,999</li> <li>Data logging</li> <li>Panel Mount Signal Conditioner</li> <li>Power supply: 85 to 264 VAC standard (9 to 37 VDC optional)</li> <li>Scalable to 5 digits: ±99,999</li> <li>Stor color Touch Panel LCD w/ 320X120 resolution</li> <li>Sigmal</li></ul>	<ul> <li>upper selectable for sensor output range of 0.5 4 m/V.</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prequentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prepuentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prepuentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prepuentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prepuentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prepuentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prepuentry response: 2 pole filter, 1K ft (factory default)</li> <li>Prepuentry response: 2 pole filter, 1K ft (factory default)</li></ul>

## VCal<sup>™</sup> Sensor Verification System

Portable system ideal for on-site full verification & calibration, and quick check of strain gage based Load Cells, Torque, Force, Pressure Sensors

#### Main Features:

- Follows E4, E74, Z540 test requirements and ISO 9001:2000, ISO 17025 standards, which are supported by quality assurance programs such as A2LA.
- Equipped with internal data storage capability (actual storage size customizable per users' needs) for test data storage and all drivers & data acquisition programs integrated internally.
- Remote management, test data backup & retrieval, tech support and software upgrade via Internet.
- User friendly software and system environment, which require no outside • training. Easy to follow step by step instructions for installation and use are available online at **www.vcal.net** and inside the VCal<sup>™</sup> Module.

#### Specifications:

Input Range ..... ±4.5mV/V Analog Input Range ..... ±15 VDC, 0 – 20 mA Bridge Excitation ...... 5 VDC Default Shunt Cal Values ......  $60.4K\Omega$ ,  $100K\Omega$ , and  $150K\Omega$ Measuring Rate ..... 4.7 to 600 Hz Filter Frequency ..... 0.25 to 40 Hz Storage Temp ..... 0 to 60°C (32 to 140°F) Temp Probe Range ...... -55 to 125° C (-67 to 257°F) Sensor Connection ...... 4 wire, 16 wire Fuse ...... 250VDC @ 2.0A

### **Reference Sensor**

Futek Certified Reference Sensor has built-in Auto Recognition 🧱 and NIST traceable calibration test. - Transducer Electronic Data Sheet

In this catalog, all the models marked with 💽 (VCal™ logo) are Futek recommended Reference Sensors

#### **USB** Connection

Futek VCal<sup>™</sup> box offers USB connection to your PC, which allows convenient high speed data transmission for your verification system.

![](_page_21_Figure_15.jpeg)

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**MUST READ!!** 

like this can be avoided by...

www.futek.com/futekMedia.aspx

Read mor

Extra Sensor Perception

correct information...When there is a discrep-

sensor is immediately in question....Problems

ancy in the test results, the credibility of the

...Reliability of test results is based on the assumption that the sensors are providing the

DI IR T

PC, Test Stand and Sensors shown above are not included in Standard VCal<sup>Th</sup> ackage. Please consult Futek or visit www.vcal.net for accessory information.

**Futek Certified** 

![](_page_21_Figure_16.jpeg)

![](_page_21_Figure_17.jpeg)

nel 1 Channel 2 Calibration Futek Ch Calculators Help Exit VCal™ **ON/OFF** 

![](_page_21_Picture_19.jpeg)

Calibration/Verification (Sensor: LSB200)

#### Software Features:

- · Data Exports to Excel compatible file
- Built-in calculators for Zero Offset, Span Adjustment, and Unit Conversion ٠
- Supports Linearity, Hysteresis & Repeatability Testing
- Crosstalk Check capability, supports multi-component testing
- Supports multi-range calibrations for reference sensors and test sensors
- · Customizable Printout and Certificate

![](_page_21_Picture_28.jpeg)

Load Cell Calibration/Verification (Sensor: LCF455)

![](_page_21_Picture_30.jpeg)

Torque Sensor Calibration/Verification (Sensor: TAT550 & TDF600)

![](_page_21_Picture_32.jpeg)

Pressure Sensor Calibration/Verification (Sensor: PFP350)

![](_page_22_Figure_0.jpeg)

![](_page_22_Picture_1.jpeg)

![](_page_22_Picture_4.jpeg)

![](_page_22_Picture_5.jpeg)

![](_page_23_Picture_0.jpeg)